

FORM 19126

(Rev. 659)

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LIST OF PARTS



SINGER MACHINES Nos. 231-4 and 231-5

THE SINGER MANUFACTURING COMPANY

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INSTRUCTIONS FOR OILING

Use "TYPE D" Oil sold by Singer Sewing Machine Co. Remove the oil gauge from the work supporting arm and pour oil into this arm until it is level with the mark on the gauge. Run the machine a few minutes, then check oil level, and if necessary, fill to mark on gauge as instructed in Form 18885.

Fill the oil reservoir at the right of the balance wheel.

Apply a few drops of oil to the three oil cups for the ball bearings.

When the machine is first started, put a few drops of oil in the top of the needle bar guide pin over the needle bar.

Thereafter, when the machine is in continuous use, replenish the oil supply about twice a week.

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use **ONLY** the part **NUMBER** in the **FIRST** column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

A—Hardened, Polished, Nickel Plated and Buffed

B—Polished, Nickel Plated and Buffed

C—Hardened Only

D—Polished Only

E—Soft, Not Polished

F—Hardened and Polished

G—Bright Rumbled and Nickel Plated

H—Blued

J—Nickel Plated Only

K—Hardened and Nickel Plated

L—Brass Plated

M—Oxidized

R—Phosphate Coating Formed on Surface of Iron or Steel

S—Cadmium Plated

T—Copper Plated

U—Zinc Plated

V—Silver Plated

W—Polished and Nickel Plated

X—Black Oxide for Iron and Steel

Y—Black Nickel Plated Only

Z—Chromium Plated

A.A—Buffed and Chromium Plated

A.B—Hardened, Polished, Buffed and Chromium Plated

A.E—Hardened, Bright Rumbled and Nickel Plated

A.F—Hardened, Bright Rumbled, Nickel Plated,
Bright Rumbled and Chromium Plated

A.G—Alumilite (Plain)

A.H—Alumilite (Dyed) Color Must be Stated

A.J—Polished, Nickel Plated and Chromium Plated

A.K—Hardened, Polished, Nickel Plated and Chromium
Plated

A.L—Heat Treated for Toughness

A.L.D—Heat Treated for Toughness and Polished

A.L.X—Heat Treated for Toughness and Black Oxide

INSTRUCTIONS FOR ORDERING

- A.S—Black Moulded Phenolic
- A.T—Beige Moulded Phenolic
- A.U—Brown Moulded Phenolic
- A.W—Hardened then Flame Coated with Tungsten Carbide
- B.A—Chrome Nickel Satin Finish
- B.B—Hardened and Chrome Nickel; Satin Finished
- C.R—Hardened and Phosphate Coating Formed on Surface of Steel
- F.J—Hardened, Polished and Nickel Plated
- T.A—Hardened, Polished, Copper and Nickel Plated and Buffed
- T.B—Copper and Nickel Plated and Polished
- T.J—Copper and Nickel Plated Only
- T.K—Hardened, Copper and Nickel Plated
- T.L—Copper and Brass Plated
- T.M—Copper Plated and Oxidized
- X.C—Hardened and Black Oxide for Iron and Steel
- Z.A—Hardened, Polished Nickel Plated, Buffed and Chromium Plated
- Z.B—Polished, Nickel Plated, Buffed and Chromium Plated
- Z.C—Hardened and Chromium Plated
- Z.D—Polished and Chromium Plated
- Z.G—Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- Z.J—Nickel and Chromium Plated
- Z.T—Copper and Chromium Plated

These letters **MUST BE USED** when they appear in the list; and **AFTER** the number as in the list.

In this series:

1 to 1500, 50001 to 51500 and 140001 to 142,000 are screw numbers

1501 to 1800 and 51500 to 51800 are nut numbers

1801 to 2000 and 51801 to 52000 are roller numbers

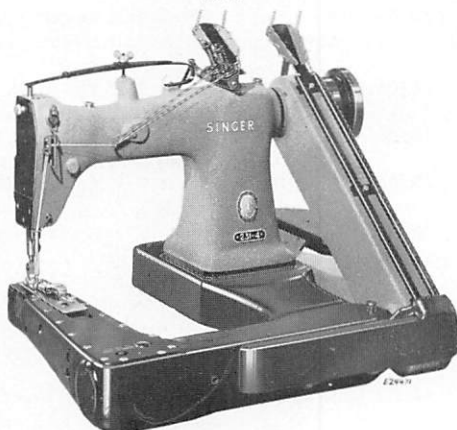
2001 to 50000 and 52001 to 140000 and 142001 to 190000 are Sewing Machine Parts, 190001 and upward are numbers of Electrical Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are **NOT TO BE USED** in ordering.

Parts marked with an asterisk (*) are furnished only when repairs are made at the factory.

When ordering parts which differ as to gauge (the distance between seams), the gauge as well as the number must be given on the order.

LIST OF PARTS COMPLETE FOR



MACHINE No. 231-4

For Lap Seam Felling Men's and Boys' Shirts, Pajamas, etc., of light and medium weight materials. Two needles, two loopers. Feed off the arm two-thread chain-stitch Range of gauges $\frac{3}{32}$ inch to $\frac{3}{8}$ inch, in steps of $\frac{1}{32}$ inch. The standard gauges are $\frac{1}{8}$ inch, $\frac{5}{32}$ inch, $\frac{3}{16}$ inch and $\frac{1}{4}$ inch. Gauges in the range but not standard, can be furnished if required. Drop feed. Needle bar stroke $1\frac{1}{16}$ inches. Length of stitch 8 to 22 to the inch.

No.	Plate	Name
*139001	-----	Arm.....
	NOTE:	When ordering No. 139001, color required either Black (Bright Black Japan or Black Rink-L-Rite) or Gray (Gray Rink-L-Rite or Gray Metallic) must be specified.
8582	26507	Arm Dowel Pin (2).....
50608R	26506	Arm Hole Plug Screw (for access to Arm Rotary Shaft Crank Set Screw)
139002	26506	Arm Rotary Shaft.....
139225	-----	Arm Rotary Shaft 139002 with 139226
150483	26506	Arm Rotary Shaft Ball Bearing (back).....
139003	26506	Arm Rotary Shaft Ball Bearing (back) Case.
139004	26506	Arm Rotary Shaft Ball Bearing (back) Case Nut.....
50422C	26506	Arm Rotary Shaft Ball Bearing (back) Case Set Screw.....
68350	26506	Arm Rotary Shaft Ball Bearing (back) Oil Cup
131319	26506	Arm Rotary Shaft Ball Bearing (back) Oil Cup Oil Pad
139005	26506	Arm Rotary Shaft Ball Bearing (back) Spacing Collar.....

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No.	Plate	Name
139006	26506	Arm Rotary Shaft Ball Bearing (front).....
683*0	26506	Arm Rotary Shaft Ball Bearing (front) Oil Cup
131319	26506	Arm Rotary Shaft Ball Bearing (front) Oil Cup Oil Pad
139007	26506	Arm Rotary Shaft Ball Bearing (front) Oil Retainer (back)
139008	26506	Arm Rotary Shaft Ball Bearing (front) Oil Retainer (front).....
139009	26506	Arm Rotary Shaft Crank with two each 1036AL and 1149AL
139226	-----	Arm Rotary Shaft Crank 139009 with 139103
1149AL	26506	Arm Rotary Shaft Crank Set Screw (2).....
51185F	26506	Arm Rotary Shaft Screw
139010	26507	Arm Rotary Shaft Sprocket Wheel with two each 201254C and 202253.....
201254C	26507	Arm Rotary Shaft Sprocket Wheel Set Screw (2)
202253	26507	Arm Rotary Shaft Sprocket Wheel Spring Flange (2).....
116E	26507	Arm Screw (3).....
*139249	-----	Bed with two 122E.....
139251	26501	Bed Cover with 139253 and two 240E
139252	26501	Bed Cover Gasket (cork).....
139253	26501	Bed Cover Gasket Clamping Plate.....
240E	26501	Bed Cover Gasket Clamping Plate Screw (2)
50608R	26501	Bed Cover Hole Plug Screw
139017	26501	Bed Cover Hole Plug Screw Washer.....
50004C	26501	Bed Cover Screw (14).....
139476	26505	Bed Extension
NOTE:		When ordering No. 139476 finish required either Black (Bright Black Japan or Black Rink-L-Rite) or Gray (Gray Rink-L-Rite or Gray Metallic) must be specified.
783E	26505	Bed Extension Screw (2).....
50608R	26506	Bed Oil Drain Plug Screw.....
139017	26506	Bed Oil Drain Plug Screw Washer.....
139022	26501	Bed Oil Gauge
139025	26506	Bed Rotary Shaft
139026	26506	Bed Rotary Shaft Ball Bearing (intermediate)
139028	26506	Bed Rotary Shaft Ball Bearing (intermediate) Sleeve with two 462AL.....
462AL	26506	Bed Rotary Shaft Ball Bearing (intermediate) Sleeve Set Screw (2).....
132231	26506	Bed Rotary Shaft Ball Bearing (left).....
139030	26506	Bed Rotary Shaft Ball Bearing (left) Cover..
139031	26506	Bed Rotary Shaft Ball Bearing (left) Cover Gasket
202R	26506	Bed Rotary Shaft Ball Bearing (left) Cover Screw (4)
150483	26506	Bed Rotary Shaft Ball Bearing (right)
139032	26506	Bed Rotary Shaft Ball Bearing (right) Case .
139004	26506	Bed Rotary Shaft Ball Bearing (right) Case Nut.....

No.	Plate	Name
50422C	26506	Bed Rotary Shaft Ball Bearing (right) Case Set Screw.....
68350	26506	Bed Rotary Shaft Ball Bearing (right) Oil Cup.....
131319	26506	Bed Rotary Shaft Ball Bearing (right) Oil Cup Oil Pad.....
139033	26506	Bed Rotary Shaft Ball Bearing (right) Spacing Collar
264715	26507	Bed Rotary Shaft Belt (rubber).....
139034	23111	Bed Rotary Shaft Belt Guard with two 200363C
NOTE: When ordering No. 139034, finish required either Black (Bright Japan or Black Rink-L-Rite) or Gray (Fray Rink-L-Rite or Gray Metallic) must be specified.		
139035	23111	Bed Rotary Shaft Belt Guard Cover.....
NOTE: When ordering No. 139035, finish required either Black (Bright Japan or Black Rink-L-Rite) or Gray (Gray Rink-L-Rite or Gray Metallic) must be specified.		
139036	23111	Bed Rotary Shaft Belt Guard Cover 139035 with 139037.....
NOTE: When ordering No. 139036, finish required either Black (Bright Japan or Black Rink-L-Rite) or Gray (Gray Rink-L-Rite or Gray Metallic) must be specified.		
139037	23111	Bed Rotary Shaft Belt Guard Cover Gasket (cork)
200092F	23111	Bed Rotary Shaft Belt Guard Cover Screw (2)
200363C	23111	Bed Rotary Shaft Belt Guard Set Screw (2) ..
1480D	26506	Bed Rotary Shaft Screw (left).....
50040D	26506	Bed Rotary Shaft Screw (right).....
139038	26507	Bed Rotary Shaft Sprocket Wheel with 202253 and two 201254C.....
201254C	26507	Bed Rotary Shaft Sprocket Wheel Set Screw (2)
202253	26507	Bed Rotary Shaft Sprocket Wheel Spring Flange.....
139039	26508	Face Plate (lower half)
NOTE: When ordering No. 139039, finish required either Gray or Black must be specified.		
139040	26508	Face Plate (lower half) Gasket (cork)
391J	26508	Face Plate (lower half) Screw (3)
139333	26508	Face Plate (upper half)
NOTE: When ordering No. 139333, finish required either Gray or Black must be specified.		
29234	26508	Face Plate (upper half) Position Plate.....
1053E	26508	Face Plate (upper half) Position Plate Screw
51224W	26508	Face Plate (upper half) Thumb Screw.....
139043	26509	Feed Bar.....
139516	26509	Feed Bar Hinge Pin (eccentric)
139509	26509	Feed Bar Hinge Pin (eccentric) Gasket
139510	26509	Feed Bar Hinge Pin (eccentric) Oil Plug....
443AL	26509	Feed Bar Hinge Pin Set Screw
1520J	26509	Feed Bar Hinge Pin Set Screw Lock Nut.....

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No.	Plate	Name
139046	26509	Feed Bar Hinge Pin Slide Block.....
139350	26512	Feed Dog, 21 teeth (16 teeth to the inch) for 3/32 in. gauge, for use with 139351.....
139234	26512	Feed Dog, with row of teeth between needles, 18 teeth (14 teeth to the inch) for 5/32 in. and 3/16 in. gauges for use with 139236 ..
139047	26512	Feed Dog, 21 teeth (16 teeth to the inch) for 3/32 in., 1/8 in. and 5/32 in. gauges, for use with 139184
139240	26512	Feed Dog, 19 teeth (14 teeth to the inch) for 1/8 in. and 5/32 in. gauges, for use with 139184.....
139192	26513	Feed Dog, 21 teeth (16 teeth to the inch) for 3/16 in. gauge for use with 139193.....
139194	26513	Feed Dog, 19 teeth (14 teeth to the inch) for 3/16 in. gauge, for use with 139193.....
139529	-----	Feed Dog, with row of teeth between needles, 17 teeth (12 teeth to the inch) for 3/16 in. to 1/4 in. gauges, for use with 139530 and 139531
139528	26513	Feed Dog, with row of teeth between needles, 19 teeth (14 teeth to the inch) for 3/16 in. to 1/4 in. gauges for use with 139530 and 139531
		NOTE: No. 139528 is to be furnished as regular to the Machine.
139049	26514	Feed Dog, 19 teeth (14 teeth to the inch) for 1/4 in. to 3/8 in. gauges, for use with 139186.....
		NOTE: When ordering Feed Dogs, state gauge required.
1255E	26512	Feed Dog Screw.....
51061AL	26509	Feed Eccentric Body Set Screw (2).....
7071	26509	Feed Eccentric Clamping Washer.....
217J	26509	Feed Eccentric Clamping Washer Screw....
139052	26509	Feed Eccentric (adjustable) with 217J, 7071 . 50328C, and two 51061AL.....
139053	26509	Feed Eccentric Slide Block.....
139432	26509	Feed Lifting Eccentric Forked Connection ..
157J	26509	Feed Lifting Eccentric Forked Connection Screw (long).....
586C	26509	Feed Lifting Eccentric Forked Connection Screw (short).....
139055	26509	Feed Lifting Eccentric Forked Connection Slide Block.....
50328C	26509	Feed Regulating Screw.....
139056	26512	Looper (back)
		NOTE: When ordering Looper No. 139056, state gauge required.
139057	26512	Looper (front).....
		NOTE: When ordering Looper No. 139057, state gauge required.
139058	26509	Looper Avoiding Eccentric with two 50150AL

No.	Plate	Name
139059	26509	Looper Avoiding Eccentric Forked Connection.....
122E	26509	Looper Avoiding Eccentric Forked Connection Bracket Screw (2).....
139257	26509	Looper Avoiding Eccentric Forked Connection Crank (forked) with 1324C
1324C	26509	Looper Avoiding Eccentric Forked Connection Crank Clamping Screw.....
139055	26509	Looper Avoiding Eccentric Forked Connection Slide Block
50150AL	26509	Looper Avoiding Eccentric Set Screw (2) ...
51485AL	26509	Looper Clamping Screw.....
139496	26509	Looper Driving Arm with 1047AL.....
139063	-----	Looper Driving Arm 139496 with 139066 and 139070
139064	26509	Looper Driving Arm Connecting Link.....
139065	26509	Looper Driving Arm Connecting Link Hinge Pin (2)
1047AL	26509	Looper Driving Arm Connecting Link Hinge Pin Set Screw (2).....
139066	26509	Looper Driving Arm Connection with four 175AL
175AL	26509	Looper Driving Arm Connection Cap (lower) Screw (2).....
175AL	26509	Looper Driving Arm Connection Cap (upper) Screw (2).....
139069	26509	Looper Driving Arm Connection Crank with 1057AL
139070	26509	Looper Driving Arm Connection Crank Ball Screw Stud
1520J	26509	Looper Driving Arm Connection Crank Ball Screw Stud Nut.....
128551	26509	Looper Driving Arm Connection Crank Ball Screw Stud Nut Lock Washer
1057AL	26509	Looper Driving Arm Connection Crank Clamping Screw.....
139511	26509	Looper Driving Arm Hinge Stud.....
139512	26509	Looper Driving Arm Hinge Stud Gasket.....
139510	26509	Looper Driving Arm Hinge Stud Oil Plug....
443AL	26509	Looper Driving Arm Hinge Stud Set Screw ..
139072	26509	Looper Eccentric and Feed Lifting Eccentric with two 1259AL
1259AL	26509	Looper Eccentric and Feed Lifting Eccentric Set Screw (2)
139073	26509	Looper Eccentric Connection with 1047AL ..
139074	26509	Looper Eccentric Connection Slide Block ...
139513	26509	Looper Eccentric Connection Slide Block Screw Stud
139076	26509	Looper Eccentric Connection Slide Block Screw Stud Collar with two 1253AL.....
1253AL	26509	Looper Eccentric Connection Slide Block Screw Stud Collar Set Screw (2).....
139514	26509	Looper Eccentric Connection Slide Block Screw Stud Gasket.....

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No.	Plate	Name
139510	26509	Looper Eccentric Connection Slide Block Screw Stud Oil Plug.
139260	26512	Looper Gate (left) for Throat Plates 21/32 in. wide.
139262	26513	Looper Gate (left) for Throat Plates 3/4 in. wide.
139264	26501	Looper Gate (left) for Throat Plates 7/8 in. wide.
139267	26512	Looper Gate (right) for Throat Plates 21/32 in. wide.
139269	26513	Looper Gate (right) for Throat Plates 3/4 in. wide.
139271	26501	Looper Gate (right) for Throat Plates 7/8 in. wide.
139272	26501	Looper Gate Retaining Spring.
190J	26501	Looper Gate Retaining Spring Screw.
139093	26509	Looper Holder with 1057AL, 26276 and 51485AL.
1057AL	26509	Looper Holder Clamping Screw.
139094	26509	Looper Holder Shaft.
139095	26509	Looper Holder Shaft Bushing (back).
435AL	26509	Looper Holder Shaft Bushing (back) Set Screw.
139096	26509	Looper Holder Shaft Bushing (front).
435AL	26509	Looper Holder Shaft Bushing (front) Set Screw.
139097	26509	Looper Holder Shaft Collar with 1454E.
1454E	26509	Looper Holder Shaft Collar Clamping Screw.
26276	26509	Looper Position Pin.
139273	26510	Looper Thread Guide.
206J	26510	Looper Thread Guide Screw.
139484	26507	Machine Pulley "V" belt Groove (outside diam. of belt groove 2.9 in.) with two 51283AL.
51283AL	26507	Machine Pulley Set Screw (2).
146573	26510	Needle Bar (hollow).
139504	-----	Needle Bar complete Nos. 139116 and 146573.
NOTE:		When ordering No. 139504, gauge required must be stated.
139101	26510	Needle Bar Bushing (lower).
1133AL	26510	Needle Bar Bushing (lower) Set Screw.
139502	26510	Needle Bar Bushing (upper).
146804	-----	Needle Bar Bushing (upper) Oil Wick.
139503	26510	Needle Bar Bushing (upper) Oil Wick 146804 with two 146580.
146580	26510	Needle Bar Bushing (upper) Oil Wick Clip (2).
1133AL	26510	Needle Bar Bushing (upper) Set Screw.
139103	26510	Needle Bar Connecting Link.
139239	26506	Needle Bar Connecting Link Hinge Stud Oil Pad.
1036AL	26506	Needle Bar Connecting Link Hinge Stud Set Screw (2).

No.	Plate	Name
139229	26510	Needle Bar Connecting Link Spacing Washer, thickness .004", .008" or .012".....
		NOTE: When ordering No. 139229, state thickness required.
175E	26510	Needle Bar Connecting Stud Clamping Screw.
139110	26510	Needle Bar Connecting Stud Oil Pad (wick)..
139111	26510	Needle Bar Connecting Stud Slide Block
139501	26510	Needle Bar Connecting Stud Slide Block Guide.....
157AL	26510	Needle Bar Connecting Stud Slide Block Guide Screw (2)
131695	26510	Needle Bar Connecting Stud Slide Block Guide Screw Washer (2)
139115	26510	Needle Bar Thread Guide.....
330W	26510	Needle Bar Thread Guide Screw.....
59019	26510	Needle Bar Thread Guide Screw Washer....
139116	26510	Needle Clamp with two 1498F
		NOTE: When ordering No. 139116, state gauge required.
139117	26510	Needle Guard, for 3/32 in. to 3/16 in. gauges
139118	26513	Needle Guard, for 7/32 in. to 9/32 in. gauges
139119	26514	Needle Guard, for 5/16 in. gauge.....
139195	26514	Needle Guard, for 3/8 in. gauge.....
		NOTE: When ordering Needle Guards, state gauge required.
139120	26510	Needle Guard Holder.....
453AL	26510	Needle Guard Holder Set Screw.....
1167E	26510	Needle Guard Screw.....
1498F	26510	Needle Set Screw (2)
139121	26507	Oil Cup Body.....
139122	26507	Oil Cup Body Cap (transparent)
139123	26507	Oil Cup Body Cap Gasket (cork)
139124	26507	Oil Cup Body Cap Retainer.....
131C	26507	Oil Cup Body Cap Retainer Screw (4)
50617E	26507	Oil Cup Body Oil Plug Screw.....
139125	26507	Oil Cup Body Oil Plug Screw Washer.....
139126	26507	Oil Cup complete, for oiling Needle Bar Connecting Link, Nos. 50617E, 139121, 139122, 139123, 139124, 139125 and four 131C
139127	26507	Oil Cup Gasket (cork)
139128	26510	Presser Bar
139129	26510	Presser Bar Bushing (lower)
1133AL	26510	Presser Bar Bushing (lower) Set Screw....
38456	26510	Presser Bar Bushing (upper)
1133AL	26510	Presser Bar Bushing (upper) Set Screw....
139130	26510	Presser Bar Lifting Bracket with 1057AL ..
1057AL	26510	Presser Bar Lifting Bracket Clamping Screw
139131	26502	Presser Bar Lifting Bracket Lifter.....
807D	26502	Presser Bar Lifting Bracket Lifter Hinge Screw

14 LIST OF PARTS FOR MACHINE No. 231-4

No.	Plate	Name
139132	26502	Presser Bar Lifting Lever.....
	NOTE:	When ordering No. 139132, finish required either Gray (Gray Rink-L-Rite or Gray Metallic) or Black must be specified.
802D	26502	Presser Bar Lifting Lever Hinge Screw....
139133	26502	Presser Bar Lifting Lever Spring
38467	26510	Presser Bar Spring (flat)
131198	26510	Presser Bar Spring (auxiliary).....
38468	26510	Presser Bar Spring (auxiliary) Stud
139134	26512	Presser Foot Plate (back).....
	NOTE:	When ordering No. 139134, state gauge required.
26276	26512	Presser Foot Plate (back) Hinge Pin.....
139135	26512	Presser Foot Plate (front)
	NOTE:	When ordering No. 139135, state gauge required.
26276	26512	Presser Foot Plate (front) Hinge Pin
139136	26512	Presser Foot Plate Connection.....
26276	-----	Presser Foot Plate Connection Hinge Pin...
37160	26512	Presser Foot Plate Connection Spring.....
139137	26512	Presser Foot Shank.....
139138	26512	Presser Foot (triple hinged) complete, Nos. 37160, 139134, 139135, 139136, 139137 and three 26276
	NOTE:	When ordering No. 139138, state gauge required.
139368	26512	Presser Foot Knife
239J	26512	Presser Foot Knife Screw (2).....
139369	26512	Presser Foot Plate (back).....
	NOTE:	When ordering No. 139369, state gauge required.
26276	26512	Presser Foot Plate (back) Hinge Pin.....
139135	26512	Presser Foot Plate (front).....
	NOTE:	When ordering No. 139135, state gauge required.
36276	26512	Presser Foot Plate (front) Hinge Pin
139370	26512	Presser Foot Plate Connection.....
26276	-----	Presser Foot Plate Connection Hinge Pin...
37160	26512	Presser Foot Plate Connection Spring.....
139137	26512	Presser Foot Shank.....
139371	26512	Presser Foot (triple hinged) with Knife complete, Nos. 37160, 139135, 139137, 139368, 139369, 139370, two 239J and three 26276
	NOTE:	When ordering No. 139371, state gauge required.
190J	26510	Presser Foot Screw.....
574W	26510	Presser Regulating Thumb Screw.....
1539W	26510	Pressure Regulating Thumb Screw Lock Nut
139275	26502	Tension (looper thread) Body with 42727 ...
430AL	26502	Tension (looper thread) Body Set Screw....
51486C	26502	Tension (looper thread) Regulating Screw ..
1423J	26502	Tension (looper thread) Regulating Screw Cap Screw

No.	Plate	Name
139140	26502	Tension (looper thread) Regulating Screw Nut with 42639.....
42639	26502	Tension (looper thread) Regulating Screw Nut Position Pin.....
131740	26502	Tension (looper thread) Spring.....
139276	26502	Tension (looper thread) Tension Plate (3) ..
42727	26502	Tension (looper thread) Tension Plate Position Pin.....
139278	26502	Tension (looper thread) complete, Nos. 1423J, 51486C, 131740, 139140, 139275 and three 139276.....
54070	26502	Tension (needle thread) Bracket.....
NOTE: When ordering No. 54070, state color required, either Black or Gray must be specified.		
140443J	26502	Tension (needle thread) Bracket Screw.....
2102	26502	Tension (needle thread) Disc (4)
51570C	26502	Tension (needle thread) Regulating Thumb Nut (2)
32572	26502	Tension (needle thread) Releasing Disc (2) ..
54988	26502	Tension (needle thread) Releasing Pin (2) ..
54071	26502	Tension (needle thread) Releasing Shaft....
54872	26502	Tension (needle thread) Releasing Shaft Crank with 624AL
139143	26502	Tension (needle thread) Releasing Shaft Crank Connecting Link
110C	26502	Tension (needle thread) Releasing Shaft Crank Connecting Link Hinge Screw (2) ..
624AL	26502	Tension (needle thread) Releasing Shaft Crank Set Screw.....
316C	26502	Tension (needle thread) Releasing Shaft Stop Screw.....
1547J	26502	Tension (needle thread) Releasing Shaft Stop Screw Nut
50326C	26502	Tension (needle thread) Screw Stud (2).....
59539	-----	Tension (needle thread) Screw Stud 50326C with 51570C (2)
131741	26502	Tension (needle thread) Spring (2).....
59537	26502	Tension (needle thread) Spring Bushing (large) (2)
59538	26502	Tension (needle thread) Spring Bushing (small) (2)
131696	26502	Tension (needle thread) Thread Guide (double) (2)
139144	26506	Thread (looper) Take-up with two 1266AL..
139145	26511	Thread (looper) Take-up Cover
139146	26511	Thread (looper) Take-up Cover Hinge Pin..
139147	26511	Thread (looper) Take-up Cover Lock Spring
51282J	26511	Thread (looper) Take-up Cover Lock Spring Screw
1250AL	26506	Thread (looper) Take-up Cover Position Screw Stud.....
1266AL	26506	Thread (looper) Take-up Set Screw (2).....
139148	26511	Thread (looper) Take-up Stripper

No.	Plate	Name
139149	26511	Thread (looper) Take-up Stripper Plate....
139279	26511	Thread (looper) Take-up Stripper Plate Bracket
139280	26511	Thread (looper) Take-up Stripper Plate Bracket 139279 with 219J, 237J, 240J, 7071, 51282J, 139145, 139146, 139147, 139148, 139149, 139152, 139153, 139154, 139155, 139156, 139157 and two each 203J, 207J, 665J and 17022.....
175E	26511	Thread (looper) Take-up Stripper Plate Bracket Screw (2)
207J	26511	Thread (looper) Take-up Stripper Plate Screw (2).....
139152	26511	Thread (looper) Take-up Stripper Plate Thread Guard.....
665J	26511	Thread (looper) Take-up Stripper Plate Thread Guard Screw (2).....
203J	26511	Thread (looper) Take-up Stripper Screw (2)
17022	26511	Thread (looper) Take-up Stripper Screw Washer (2)
139153	26511	Thread (looper) Take-up Thread Guard (fibre)
139154	26511	Thread (looper) Take-up Thread Guide (left)
237J	26511	Thread (looper) Take-up Thread Guide (left) Screw.....
139155	26511	Thread (looper) Take-up Thread Guide (right)
219J	26511	Thread (looper) Take-up Thread Guide (right) Screw
7071	26511	Thread (looper) Take-up Thread Guide (right) Screw Washer.....
139156	26511	Thread (looper) Take-up Thread Separator.
139157	26511	Thread (looper) Take-up Thread Separator Thread Retainer.....
240J	26511	Thread (looper) Take-up Thread Separator Thread Retainer Screw.....
139158	26503	Thread (looper) Thread Guide (left)
229J	26503	Thread (looper) Thread Guide (left) Screw (2).....
139158	26503	Thread (looper) Thread Guide (right).....
229J	26503	Thread (looper) Thread Guide (right) Screw (2).....
139159	26503	Thread (looper) Thread Guide Bracket....
176J	26503	Thread (looper) Thread Guide Bracket Screw
139160	26503	Thread (looper) Thread Guide Bracket Support.....
NOTE:		When ordering No. 139160, finish required either Gray (Gray Rink-L-Rite or Gray Metallic or Black must be specified.
202J	26503	Thread (looper) Thread Guide Bracket Support Screw (lower)
237J	26503	Thread (looper) Thread Guide Bracket Support Screw (upper)

No.	Plate	Name
139164	26503	Thread (looper) Thread Tube (belt guard) with four 139162.....
139162	26503	Thread (looper) Thread Tube (belt guard) Bushing (4)
203J	26503	Thread (looper) Thread Tube (belt guard) Seat Screw (2)
139167	26504	Thread (looper) Thread Tube (front of bed) Bushing (4)
139168	26504	Thread (looper) Thread Tube (front of bed) with 20995 and four 139167
139169	26504	Thread (looper) Thread Tube (front of bed) Cover
139170	26504	Thread (looper) Thread Tube (front of bed) Cover 139169 with 139171 and two 229J ..
139171	26504	Thread (looper) Thread Tube (front of bed) Cover Catch
229J	26504	Thread (looper) Thread Tube (front of bed) Cover Catch Screw (2)
139172	26504	Thread (looper) Thread Tube (front of bed) Cover Hinge Plate (left).....
139519	-----	Thread (looper) Thread Tube (front of bed) Cover Hinge Plate (left) 139172 with 12162
139172	26504	Thread (looper) Thread Tube (front of bed) Cover Hinge Plate (right).....
139520	-----	Thread (looper) Thread Tube (front of bed) Cover Hinge Plate (right) 139172 with 12162
140061J	26504	Thread (looper) Thread Tube (front of bed) Cover Hinge Plate Screw (2).....
12162	26504	Thread (looper) Thread Tube (front of bed) Cover Hinge Pin (2).....
139173	26504	Thread (looper) Thread Tube (front of bed) Cover Lock Spring.....
20995	26504	Thread (looper) Thread Tube (front of bed) Cover Lock Spring Position Pin.....
139174	26504	Thread (looper) Thread Tube (front of bed) Cover Lock Spring Reinforcing Plate ...
202J	26504	Thread (looper) Thread Tube (front of bed) Cover Lock Spring Screw.....
139281	26509	Thread (looper) Thread Tube (side of bed).
139177	26503	Thread (needle) Eyelet
207J	26503	Thread (needle) Eyelet Screw.....
128721	26503	Thread (needle) Eyelet (side of arm).....
190J	26503	Thread (needle) Eyelet (side of arm) Screw
139179	26503	Thread (needle) Take-up with 51460AL ...
51460AL	26503	Thread (needle) Take-up Clamping Screw..
139196	26503	Thread (needle) Take-up Extension.....
337J	26503	Thread (needle) Take-up Extension Screw..
54095	26503	Thread (needle) Take-up Plate.....
68164	26503	Thread (needle) Take-up Plate Spring
1449J	26503	Thread (needle) Take-up Plate Spring Screw
139197	26503	Thread (needle) Take-up complete, Nos. 337J, 1449J, 54095, 68164, 139179 and 139196

18 LIST OF PARTS FOR MACHINE No. 231-4

No.	Plate	Name
139198	26503	Thread (needle) Take-up (auxiliary).....
54242	26503	Thread (needle) Take-up (auxiliary) Clamp
176J	26503	Thread (needle) Take-up (auxiliary) Clamp Screw.....
139158	26503	Thread (needle) Thread Guide (left).....
229J	26503	Thread (needle) Thread Guide (left) Screw (2).....
139158	26503	Thread (needle) Thread Guide (right).....
229J	26503	Thread (needle) Thread Guide (right) Screw (2).....
139180	26503	Thread (needle) Thread Guide Bracket.....
139181	26510	Thread Cutter (knife).....
139182	26510	Thread Cutter Thread Guide (inside)
139183	26510	Thread Cutter Thread Guide (outside)
50318W	26510	Thread Cutter Screw (2).....
139351	26512	Throat Plate, for 3/32 in. gauge, for 139350
139184	26512	Throat Plate, for 1/8 in. and 5/32 in. gauges, for 139047 and 139240.....
139193	26513	Throat Plate, for 3/16 in. gauge, for 139192 and 139194.....
139530	26513	Throat Plate, for 3/16 in. to 1/4 in. gauges, for No. 18 Needle, for 139528 and 139529 NOTE: No. 139530 is to be furnished as regular to Machine.
139186	26514	Throat Plate, for 1/4 in. to 3/8 in. gauges, for 139049
139236	26512	Throat Plate, for 5/32 in. and 3/16 in. gauges, for 139234
139531	-----	Throat Plate for 3/16 in. to 1/4 in. gauges for 139528 and 139529
139526	26512	Throat Plate (key hole type needle holes) for 1/8 in. and 5/32 in. gauges, for use with 139047 and 139240, for Wash and Wear material
		NOTE: When ordering Throat Plates, state gauge required.
691F	26512	Throat Plate Screw (3).....

MACHINE No. 231-5

For Lap Seam Felling Men's and Boys' Shirts, Pajamas, etc., of light and medium weight materials. Two needles, two loopers. Feed off the arm two-thread chain-stitch. Range of gauges $3/32$ inch to $3/8$ inch, in steps of $1/32$ inch. The standard gauges are $1/8$ inch, $5/32$ inch, $3/16$ inch and $1/4$ inch. Gauges in the range but not standard, can be furnished if required. Drop feed. Needle bar stroke $1-1/16$ inches. Length of stitch 8 to 22 to the inch.

No.	Plate	Name
139241	26515	Feed Dog, 21 teeth (16 teeth to the inch) for $3/32$ in. and $5/32$ in. gauges, for 139246, in place of 139047.....
139248	26515	Feed Dog, 18 teeth (14 teeth to the inch) for $3/32$ in. and $5/32$ in. gauges for 139246, in place of 139047.....
139363	26516	Feed Dog, 17 teeth (12 teeth to the inch) for $3/16$ in. to $1/4$ in. gauges for 139365....
139364	26516	Feed Dog, 19 teeth (14 teeth to the inch) for $3/16$ in. to $1/4$ in. gauges, for 139365 ...
	NOTE:	When ordering Feed Dogs, state gauge required.
139242	26515	Needle Guard, for $3/32$ in. to $3/16$ in. gauges, in place of 139117.....
139356	26516	Needle Guard, for $7/32$ in. to $9/32$ in. gauges in place of 139118.....
	NOTE:	When ordering Needle Guards, state gauge required.
139243	26515	Presser Foot Plate (front).....
	NOTE:	When ordering No. 139243 state gauge required.
139245	26515	Presser Foot (triple hinged) complete, Nos. 37160, 139134, 139136, 139137, 139243 and three 26276, in place of 139138.....
	NOTE:	When ordering No. 139245 state gauge required.
139246	26515	Throat Plate, for $3/32$ in. and $5/32$ in. gauges, for 139241 and 139248, in place of 139184.....
139365	26516	Throat Plate, for $3/16$ in. to $3/8$ in. gauges, for 139363 and 139364.....
	NOTE:	When ordering Throat Plate, state gauge required.

ACCESSORIES

No.	Plate	Name
120344	23086	Oiler (copper plated) with 120345.....
120345	23086	Oiler Spout, 4 1/2 in. long
120440	23086	Screw Driver (large).....
121108	23086	Screw Driver (small)
120341	23086	Tweezers (curved).....
23535	23086	Wrench.....

BELT GUARDS

No.	Plate	Name
139477	26505	Belt Guard with two 146R, for use with Bed Extension No. 139476, for all applications except for oblique mounting of the Machine on Singer Universal Safety Power Tables
139481	26505	Belt Guard with two wood screws 3/4 in. No. 9 R.H., for use with Bed Extension No. 139476, for use on Singer Universal Safety Power Tables when Machines is set at an oblique angle.....
146R	26505	Belt Guard Screw for 139477 (2).....

FOOT LIFTER AND STARTING TREADLE PARTS FOR INDIVIDUAL MOTORS

No.	Plate	Name
6439	23123	Foot Lifter Chain, 36 in. to 45 in., with 56864 and 56865
		NOTE: When ordering No. 6439, state length required.
4879	23123	Foot Lifter Chain Connecting Link.....
56864	23123	Foot Lifter Chain Hook (large)
56865	23123	Foot Lifter Chain Hook (small)
150212	23123	Foot Lifter Treadle
		NOTE: When ordering No. 150212, color required must be stated.
150487	23123	Starting Treadle with two 140215C.....
		NOTE: When ordering No. 150487, color required must be stated.
140215C	23123	Starting Treadle Set Screw (2)
150488	23123	Starting Treadle Shaft.....
150489	23123	Starting Treadle Shaft Arm with two 140215C
		NOTE: When ordering No. 150489, color required must be stated.

FOOT LIFTER AND STARTING TREADLE PARTS

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No.	Plate	Name
140215C	23123	Starting Treadle Shaft Arm Set Screw (2)...
46681	-----	Starting Treadle Shaft Bracket (2).....
	NOTE:	When ordering No. 46681, color required must be stated.
60502	23123	Starting Treadle Shaft Bracket 46681 with two wood screws 1 in. No. 14 F.H. (2)..
	NOTE:	When ordering No. 60502, color required must be stated.
150216	23123	Starting Treadle Shaft Collar with two 445C.
445C	23123	Starting Treadle Shaft Collar Set Screw (2) .
150490	23123	Starting Treadle Spacing Collar
150491	-----	Starting and Foot Lifter Treadle complete, Nos. 4879, 6439, 150212, 150216, 150487, 150488, 150489, 150490 and two 60502....
	NOTE:	When ordering No. 150491, color required must be stated.

FOOT LIFTER AND STARTING TREADLE PARTS

FOR UNIVERSAL SAFETY POWER TABLES

No.	Plate	Name
27639	23123	Treadle Pitman Rod (lower).....
	NOTE:	When ordering No. 27639, color required must be stated.
69337	23123	Treadle Pitman Rod (upper)
	NOTE:	When ordering No. 69337, color required must be stated.
2762	23123	Treadle Pitman Rod (upper) Collar with 362C (2)
	NOTE:	When ordering No. 2762, color required must be stated.
362C.	23123	Treadle Pitman Rod (upper) Collar Set Screw (2)
150208	23123	Treadle Pitman Rod (upper) Spring
23250	23123	Treadle Pitman Rod (upper) Spring Washer.
	NOTE:	When ordering No. 23250, color required must be stated.
80223	23123	Treadle Pitman Rod Clamp with 361C
	NOTE:	When ordering No. 80223, color required must be stated.
361C	23123	Treadle Pitman Rod Clamp Screw.....
69338	23123	Treadle Pitman complete, Nos. 23250, 27639, 69337, 80223, 150208 and two 2762
	NOTE:	When ordering No. 69338, color required must be stated.
150497	23123	Starting and Foot Lifter Treadle with Pitman complete Nos. 69338 and 150491 (For components of 150491 see Treadle for Individual Motors)
	NOTE:	When ordering No. 150497, color required must be stated.

FOOT LIFTER AND STARTING TREADLE PARTS

FOR LOW SHAFT POWER TABLE

FOR UNDER DRIVER No. 150499

No.	Plate	Name
27639	23089	Treadle Pitman Rod (2).....
	NOTE:	When ordering No. 27639, color required must be stated.
80223	23089	Treadle Pitman Rod Clamp with 361 C
	NOTE:	When ordering No. 80223, color required must be stated.
361 C	23089	Treadle Pitman Rod Clamp Set Screw
60626	23089	Treadle Pitman Rod complete, Nos. 80223 and two 27639.....
	NOTE:	When ordering No. 60626, color required must be stated.
150498	23089	Starting and Foot Lifter Treadle with Pitman complete, Nos. 60626 and 150491. (For Components of 150491 see Treadles for Individual Motors)
	NOTE:	When ordering No. 150498, color required must be stated.

IDLERS

IDLER
(ADJACENT TO BALANCE WHEEL)

No.	Plate	Name
150480	23090	Bracket with 1448AL
150481	23090	Pulley
150482	23090	Pulley Shaft
150483	23090	Pulley Shaft Ball Bearing
150484	23090	Pulley Shaft Ball Bearing Cover
150485	23090	Pulley Shaft Ball Bearing Cover Gasket (cork)
330R	23090	Pulley Shaft Ball Bearing Cover Screw (4) ..
144D	23090	Pulley Shaft Cap Screw
130328	23090	Pulley Shaft Oil Cup
1448AL	23090	Pulley Shaft Set Screw
150496	23090	Pulley and Shaft complete, Nos. 144D, 150481, 150482, 150483, 150484, 150485 and four 330R.....
150486	23090	Idler complete, Nos. 130328, 150480, 150496 and two 51183R
51183R	23090	Idler Screw (2)

IDLER

FOR UNDER THE TABLE

FOR SINGER UNIVERSAL SAFETY POWER TABLE

No.	Plate	Name
150528	23090	Idler Base with 356C.....
150481	23090	Idler Pulley (2)
150482	23090	Idler Pulley Shaft (2)
150483	23090	Idler Pulley Shaft Ball Bearing (2)
150484	23090	Idler Pulley Shaft Ball Bearing Cover (2) ...
150485	23090	Idler Pulley Shaft Ball Bearing Cover Gasket (cork) (2).....
330R	23090	Idler Pulley Shaft Ball Bearing Cover Screw (8)
150529	23090	Idler Pulley Shaft Bracket (lower) with 168C and 692C
692C	23090	Idler Pulley Shaft Bracket (lower) Clamping Screw.....
150530	23090	Idler Pulley Shaft Bracket (upper) with 168C and 692C
692C	23090	Idler Pulley Shaft Bracket (upper) Clamping Screw.....
150531	23090	Idler Pulley Shaft Bracket Shaft.....
356C	23090	Idler Pulley Shaft Bracket Shaft Set Screw...
144D	23090	Idler Pulley Shaft Cap Screw (2)
168C	23090	Idler Pulley Shaft Set Screw (2)
150496	23090	Idler Pulley and Shaft complete, Nos. 144D, 150481, 150482, 150483, 150484, 150485 and four 330R (2).....
150532	23090	Idler complete, Nos. 150528, 150529, 150530, 150531, two 150496 and three wood screws 1 1/4 in. No. 12 F.H.
150533	23090	Idler Guard with two wood screws 3/4 in. No. 9 R.H., for 150532.....

LAP SEAM FELLER

No.	Plate	Name
121586	26511	Lap Seam Feller on Shank for light over medium and medium over heavy materials.
NOTE: When ordering No. 121586 weight of material and gauge of Machine must be stated.		
121449	26511	Lap Seam Feller Clamping Plate.....
1443B	26511	Lap Seam Feller Screw (2)
139366	26511	Lap Seam Feller Slide

MACHINE CUSHIONS

No.	Plate	Name
139190	23086	Machine Cushion (round rubber) (2).....
139191	23086	Machine Mounting Cushion (molded rubber) (2)
51069R	23086	Machine Mounting Cushion Bolt with 51581R (2)
51581R	23086	Machine Mounting Cushion Bolt Nut (2)
2807	23086	Machine Mounting Cushion Bolt Nut Washer (2)
146R	23086	Machine Screw, for mounting machine to table (2)

THREAD UNWINDER No. 150370
FOR FOUR CONES

No.	Plate	Name
150364	26517	Base with two 437C.....
150365	26517	Rod.....
437C	26517	Rod Set Screw (2)
150366	26517	Thread Cone Holder (4).....
164J	26517	Thread Cone Holder Screw (4).....
19020	26517	Thread Cone Holder Screw Washer (4)
150367	26517	Thread Cone Holder Support.....
51082R	26517	Thread Cone Holder Support Screw with 51581R.....
51581R	-----	Thread Cone Holder Support Screw Nut.....
150368	26517	Thread Cone Steady Wire (4).....
150369	26517	Thread Guide.....
178J	26517	Thread Guide Screw.....
150370	26517	Thread Unwinder complete, for inverted cones, Nos. 178J, 51082R, 150364, 150365, 150367, 150369, three wood screws 1 1/2 in. No. 16 F.H. and four each 164J, 19020, 150366 and 150368.....

THREAD UNWINDER

FOR USE WHEN SPOOLS ARE USED

IN PLACE OF CONES OF THREAD

FOR USE WITH THREAD UNWINDER No. 150370

No.	Plate	Name
150647	26517	Spool Rest with 175J and 39506 (4).....
150203	26517	Spool Rest Cushion (felt) (4).....
39506	26517	Spool Rest Pin (4)
150649	26517	Spool Rest Rod
178J	26517	Spool Rest Rod Set Screw
178J	26517	Spool Rest Set Screw (4).....
150662	26517	Spool Rests complete (for four spools) Nos. 178J, 150649 and four each 150203 and 150647

THREAD UNWINDER No. 150695

FOR FOUR SPOOLS

No.	Plate	Name
150364	26518	Base with two 437C
150653	26518	Rod
437C	26518	Rod Set Screw (2)
150647	26518	Spool Rest with 178J and 39506 (4).....
150203	26518	Spool Rest Cushion (felt) (4)
39506	26518	Spool Rest Pin (4).....
150649	26518	Spool Rest Rod
178J	26518	Spool Rest Rod Set Screw
178J	26518	Spool Rest Set Screw (4).....
150369	26518	Thread Guide.....
178J	26518	Thread Guide Screw.....
150695	26518	Thread Unwinder complete, Nos. 150364, 150369, 150649, 150653, two 178J, three wood screws 1 1/2 in. No. 16 F.H. and four each 150203 and 150647.....

THREAD UNWINDER THREAD CONE HOLDER

FOR USE WHEN CONES ARE USED

IN PLACE OF SPOOLS OF THREAD

FOR USE WITH THREAD UNWINDER No. 150695

No.	Plate	Name
150366	26518	Thread Cone Holder (4).....
164J	26518	Thread Cone Holder Screw (4).....
19020	26518	Thread Cone Holder Screw Washer (4)
150367	26518	Thread Cone Holder Support.....
51082R	26518	Thread Cone Holder Support Screw with 51581R
51581R	-----	Thread Cone Holder Support Screw Nut.....
150368	26518	Thread Cone Steady Wire (4).....
150696	26518	Thread Cone Holder complete (for four cones) Nos. 51082R, 150367 and four each 164J, 19020, 150366 and 150368

NUMERICAL LIST OF PARTS

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No.	Plate	Name
110C	26502	Tension (needle thread) Releasing Shaft Crank Connecting Link Hinge Screw (2)...
116E	26507	Arm Screw (3).....
122E	26509	Looper Avoiding Eccentric Forked Connection Bracket Screw for 139249 (2).....
131C	26507	Oil Cup Body Cap Retainer Screw for 139126 (4)
144D	23090	Idler Pulley Shaft Cap Screw for 150496 (2) .
144D	23090	Pulley Shaft Cap Screw for 150496
146R	26505	Belt Guard Screw for 139477 (2).....
146R	23086	Machine Screw for mounting machine to table (2)
157J	26509	Feed Lifting Eccentric Forked Connection Screw (long).....
157AL	26510	Needle Bar Connecting Stud Slide Block Guide Screw (2)
164J	26517	Thread Cone Holder Screw for 150370 (4)...
164J	26518	Thread Cone Holder Screw for 150696 (4)...
168C	23090	Idler Pulley Shaft Set Screw for 150529 and 150530 (2)
175AL	26509	Looper Driving Arm Connection Cap (lower) Screw for 139066 (2)
175AL	26509	Looper Driving Arm Connection Cap (upper) Screw for 139066 (2)
175E	26510	Needle Bar Connecting Stud Clamping Screw
175E	26511	Thread (looper) Take-up Stripper Plate Bracket Screw (2).....
176J	26503	Thread (needle) Take-up (auxiliary) Clamp Screw
176J	26503	Thread (looper) Thread Guide Bracket Screw
178J	26517	Spool Rest Set Screw for 150647 (4).....
178J	26518	Spool Rest Set Screw for 150647 (4).....
178J	26517	Spool Rest Rod Set Screw for 150662
178J	26518	Spool Rest Rod Set Screw for 150695
178J	26517	Thread Guide Screw for 150370
178J	26518	Thread Guide Screw for 150695
190J	26501	Looper Gate Retaining Spring Screw.....
190J	26510	Presser Foot Screw
190J	26503	Thread (needle) Eyelet (side of arm) Screw
202R	26506	Bed Rotary Shaft Ball Bearing (left) Cover Screw (4)
202J	26503	Thread (looper) Thread Guide Bracket Support Screw (lower)
202J	26504	Thread (looper) Thread Tube (front of bed) Cover Lock Spring Screw
203J	26511	Thread (looper) Take-up Stripper Screw for 139280 (2)
203J	26503	Thread (looper) Thread Tube (belt guard) Seat Screw (2).....
206J	26510	Looper Thread Guide Screw
207J	26503	Thread (needle) Eyelet Screw
207J	26511	Thread (looper) Take-up Stripper Plate Screw for 139280 (2)

NUMERICAL LIST OF PARTS

No.	Plate	Name
217J	26509	Feed Eccentric Clamping Washer Screw for 139052.....
219J	26511	Thread Looper Take-up Thread Guide (right) Screw
229J	26503	Thread (looper) Thread Guide (left) Screw (2)
229J	26503	Thread (looper) Thread Guide (right) Screw (2)
229J	26504	Thread (looper) Thread Tube (front of bed) Cover Catch Screw for 139170 (2)
229J	26503	Thread (needle) Thread Guide (left) Screw (2)
229J	26503	Thread (needle) Thread Guide (right) Screw (2)
237J	26503	Thread (looper) Thread Guide Bracket Support Screw (upper).....
237J	26511	Thread (looper) Take-up Thread Guide (left) Screw for 139280'
239J	26512	Presser Foot Knife Screw for 139371 (2)....
240E	26501	Bed Cover Gasket Clamping Plate Screw for 139251 (2)
240J	26511	Thread (looper) Take-up Thread Separator Thread Retainer Screw for 139280
316C	26502	Tension (needle thread) Releasing Shaft Stop Screw
330R	23090	Idle Pulley Shaft Ball Bearing Cover Screw for 150496 (8)
330W	26510	Needle Bar Thread Guide Screw
330R	23090	Pulley Shaft Ball Bearing Cover Screw for 150496 (4)
337J	26503	Thread (needle) Take-up Extension Screw for 139197
356C	23090	Idle Pulley Shaft Bracket Shaft Set Screw for 150528
361C	23123	Treadle Pitman Rod Clamp Screw for 80223 .
361C	23089	Treadle Pitman Rod Clamp Set Screw for 80223
362C	23123	Treadle Pitman Rod (upper) Collar Set Screw for 2762 (2)
391J	26508	Face Plate (lower half) Screw (3)
430AL	26502	Tension (looper thread) Body Set Screw
435AL	26509	Looper Holder Shaft Bushing (back) Set Screw
435AL	26509	Looper Holder Shaft Bushing (front) Set Screw
437C	26517	Rod Set Screw for 150364 (2).....
437C	26518	Rod Set Screw for 150364 (2)
443AL	26509	Feed Bar Hinge Pin Set Screw.....
443AL	26509	Looper Driving Arm Hinge Stud Set Screw...
445C	23123	Starting Treadle Shaft Collar Set Screw for 150216 (2)
453AL	26510	Needle Guard Holder Set Screw.....
462AL	26506	Bed Rotary Shaft Ball Bearing (intermediate) Sleeve Set Screw for 139028 (2)

No.	Plate	Name
574W	26510	Presser Regulating Thumb Screw.....
586C	26509	Feed Lifting Eccentric Forked Connection Screw (short)
624AL	26502	Tension (needle thread) Releasing Shaft Crank Set Screw for 54872.....
665J	26511	Thread (looper) Take-up Stripper Plate Thread Guard Screw for 139280 (2).....
691F	26512	Throat Plate Screw (3).....
692C	23090	Idler Pulley Shaft Bracket (lower) Clamping Screw for 150529
692C	23090	Idler Pulley Shaft Bracket (upper) Clamping Screw for 150530
783E	26505	Bed Extension Screw (2).....
802D	26502	Presser Bar Lifting Lever Hinge Screw....
807D	26502	Presser Bar Lifting Bracket Lifter Hinge Screw
1036AL	26506	Needle Bar Connecting Link Hinge Stud Set Screw for 139009 (2).....
1047AL	26509	Looper Driving Arm Connecting Link Hinge Pin Set Screw for 139496 and 139073 (2),.
1053E	26508	Face Plate (upper half) Position Plate Screw
1057AL	26509	Looper Driving Arm Connection Crank Clamping Screw for 139069
1057AL	26509	Looper Holder Clamping Screw for 139093..
1057AL	26510	Presser Bar Lifting Bracket Clamping Screw for 139130
1133AL	26510	Needle Bar Bushing (lower) Set Screw
1133AL	26510	Needle Bar Bushing (upper) Set Screw
1133AL	26510	Presser Bar Bushing (lower) Set Screw....
1133AL	26510	Presser Bar Bushing (upper) Set Screw....
1149AL	26506	Arm Rotary Shaft Crank Set Screw for 139009 (2)
1167E	26510	Needle Guard Screw.....
1250AL	26506	Thread (looper) Take-up Cover Position Screw Stud.....
1253AL	26509	Looper Eccentric Connection Slide Block Screw Stud Collar Set Screw for 139076 (2).....
1255E	26512	Feed Dog Screw
1259AL	26509	Looper Eccentric and Feed Lifting Eccentric Set Screw for 139072 (2).....
1266AL	26506	Thread (looper) Take-up Set Screw for 139144 (2)
1324C	26509	Looper Avoiding Eccentric Forked Connec- tion Crank Clamping Screw for 139257 ...
1423J	26502	Tension (looper thread) Regulating Screw Cap Screw for 139278
1443B	26511	Lap Seam Feller Screw (2)
1448AL	23090	Pulley Shaft Set Screw for 150480.....
1449J	26503	Thread (needle) Take-up Plate Spring Screw for 139197
1454E	26509	Looper Holder Shaft Collar Clamping Screw for 139097

NUMERICAL LIST OF PARTS

No.	Plate	Name
1480D	26506	Bed Rotary Shaft Screw (left).....
1498F	26510	Needle Set Screw for 139116 (2)
1520J	26509	Feed Bar Hinge Pin Set Screw Lock Nut
1520J	26509	Looper Driving Arm Connection Crank Ball Screw Stud Nut.....
1539W	26510	Pressure Regulating Thumb Screw Lock Nut
1547J	26502	Tension (needle thread) Releasing Shaft Stop Screw Nut
2102	26502	Tension (needle thread) Disc (4)
2762	23123	Treadle Pitman Rod (upper) Collar with 362C for 69338 (2)
		NOTE: When ordering No. 2762, color required must be stated.
2807	23086	Machine Mounting Cushion Bolt Nut Washer (2)
4879	23123	Foot Lifter Chain Connecting Link for 150491
6439	23123	Foot Lifter Chain 36 in. to 45 in. with 56864 and 56865 for 150491.....
		NOTE: When ordering No. 6439, state length required.
7071	26509	Feed Eccentric Clamping Washer, for 139052
7071	26511	Thread (looper) Take-up Thread Guide (right) Screw Washer for 139280.....
8582	26507	Arm Dowel Pin (2)
12162	26504	Thread (looper) Thread Tube (front of bed) Cover Hinge Pin for 139519 and 139520 (2)
17022	26511	Thread (looper) Take-up Stripper Screw Washer for 139280 (2)
19020	26517	Thread Cone Holder Screw Washer for 150370 (4).....
19020	26518	Thread Cone Holder Screw Washer for 150696 (4).....
20995	26504	Thread (looper) Thread Tube (front of bed) Cover Lock Spring Position Pin for 139168
23250	23123	Treadle Pitman Rod (upper) Spring Washer for 69338
		NOTE: When ordering No. 23250, color required must be stated.
23535	23086	Wrench
26276	26515	Presser Foot Plate (back) Hinge Pin for 139245 for 231-5 Machine
26276	26512	Presser Foot Plate (back) Hinge Pin for 139138 and 139371.....
26276	26515	Presser Foot Plate (front) Hinge Pin for 139245 for 231-5 Machine
26276	26512	Presser Foot Plate (front) Hinge Pin for 139138 and 139371.....
26276	-----	Presser Foot Plate Connection Hinge Pin for 139138 and 139371

No.	Plate	Name
26276	-----	Presser Foot Plate Connection Hinge Pin for 139245 for 231-5 Machine.....
26276	26509	Looper Position Pin for 139093.....
27639	23089	Treadle Pitman Rod for 60626 (2).....
	NOTE:	When ordering No. 27639, color required must be stated.
27639	23123	Treadle Pitman Rod (lower) for 69338.....
	NOTE:	When ordering No. 27639, color required must be stated.
29234	26508	Face Plate (upper half) Position Plate.....
32572	26502	Tension (needle thread) Releasing Disc (2) .
37160	26515	Presser Foot Plate Connection Spring for 139245 for 231-5 Machine.....
37160	26512	Presser Foot Plate Connection Spring for 139138 and 139371
38456	26510	Presser Bar Bushing (upper).....
38467	26510	Presser Bar Spring (flat).....
38468	26510	Presser Bar Spring (auxiliary) Stud.....
39506	26517	Spool Rest Pin for 150647 (4).....
39506	26518	Spool Rest Pin for 150647 (4).....
42639	26502	Tension (looper thread) Regulating Screw Nut Position Pin for 139140
42727	26502	Tension (looper thread) Tension Plate Position Pin for 139275.....
46681	-----	Starting Treadle Shaft Bracket for 60502 (2).
	NOTE:	When ordering No. 46681, color required must be stated.
50004C	26501	Bed Cover Screw (14)
50040C	26506	Bed Rotary Shaft Screw (right)
50150AL	26509	Looper Avoiding Eccentric Set Screw for 139058 (2).....
50318W	26510	Thread Cutter Screw (2)
50326C	26502	Tension (needle thread) Screw Stud for 59539 (2)
50328C	26509	Feed Regulating Screw for 139052.....
50422C	26506	Arm Rotary Shaft Ball Bearing (back) Case Set Screw
50422	26506	Bed Rotary Shaft Ball Bearing (right) Case Set Screw
50608R	26506	Arm Hole Plug Screw (for access to Arm Rotary Shaft Crank Set Screw).....
50608R	26501	Bed Cover Hole Plug Screw
50608R	26506	Bed Oil Drain Plug Screw.....
50617E	26507	Oil Cup Body Oil Plug Screw for 139126
51061AL	26509	Feed Eccentric Body Set Screw for 139052 (2)
51069R	23086	Machine Mounting Cushion Bolt with 51581R (2)
51082R	26517	Thread Cone Holder Support Screw with 51581R for 150370.....
51082R	26518	Thread Cone Holder Support Screw with 51581R for 150696.....
51183R	23090	Idle Screw for 150486 (2).....

No.	Plate	Name
51185F	26506	Arm Rotary Shaft Screw.....
51224W	26508	Face Plate (upper half) Thumb Screw.....
51282J	26511	Thread (looper) Take-up Cover Lock Spring Screw for 139280.....
51283AL	26507	Machine Pulley Set Screw for 139484 (2)....
51460AL	26503	Thread (needle) Take-up Clamping Screw for 139179.....
51485AL	26509	Looper Clamping Screw for 139093.....
51486C	26502	Tension (looper thread) Regulating Screw for 139278.....
51570C	26502	Tension (needle thread) Regulating Thumb Nut for 59539 (2).....
51581R	23086	Machine Mounting Cushion Bolt Nut for 51069R (2)
51581R	-----	Thread Cone Holder Support Screw Nut for 51082R.....
54070	26502	Tension (needle thread) Bracket
	NOTE:	When ordering No. 54070, state color required, either Black or Gray must be specified.
54071	26502	Tension (needle thread) Releasing Shaft
54095	26503	Thread (needle) Take-up Plate for 139197 ..
54242	26503	Thread (needle) Take-up (Auxiliary) Clamp..
54872	26502	Tension (needle thread) Releasing Shaft Crank with 624AL
54988	26502	Tension (needle thread) Releasing Pin (2)...
56864	23123	Foot Lifter Chain Hook (large) for 6439.....
56865	23123	Foot Lifter Chain Hook (small) for 6439
59019	26510	Needle Bar Thread Guide Screw Washer
59537	26502	Tension (needle thread) Spring Bushing (large) (2).....
59538	26502	Tension (needle thread) Spring Bushing (small) (2)
59539	-----	Tension (needle thread) Screw Stud 50326C with 51570C (2)
60502	23123	Starting Treadle Shaft Bracket 46681 with two wood screws 1 in. No. 14 F.H. for 150491 (2).....
	NOTE:	When ordering No. 60502, color required must be stated.
60626	23089	Treadle Pitman Rod complete, Nos. 80223 and two 27639 for 150498.....
	NOTE:	When ordering No. 60626, color required must be stated.
68164	26503	Thread (needle) Take-up Plate Spring for 139197
68350	26506	Arm Rotary Shaft Ball Bearing (back) Oil Cup.....
68350	26506	Arm Rotary Shaft Ball Bearing (front) Oil Cup.....
68350	26506	Bed Rotary Shaft Ball Bearing (right) Oil Cup.....
69337	23123	Treadle Pitman Rod (upper) for 69338.....
	NOTE:	When ordering No. 69337 color required must be stated.

No.	Plate	Name
69338	23123	Treadle Pitman complete, Nos. 23250, 27639, 69337, 80223, 150208 and two 2762 for 150497.....
		NOTE: When ordering No. 69338, color required must be stated.
80223	23123	Treadle Pitman Rod Clamp with 361C for 69338
		NOTE: When ordering No. 80223, color required must be stated.
80223	23089	Treadle Pitman Rod Clamp with 361C for 60626
		NOTE: When ordering No. 80223 color required must be stated.
120341	23086	Tweezers (curved)
120344	23086	Oiler (copper plated) with 120345.....
120345	23086	Oiler Spout, 4 1/2 in. long for 120344.....
120440	23086	Screw Driver (large).....
121108	23086	Screw Driver (small)
121449	26511	Lap Seam Feller Clamping Plate
121586	26511	Lap Seam Feller on Shank for light over medium and medium over heavy materials.
		NOTE: When ordering No. 121586 weight of material and gauge of Machine must be stated.
128551	26509	Looper Driving Arm Connection Crank Ball Screw Stud Nut Lock Washer
128721	26503	Thread (needle) Eyelet (side of arm)
130328	23090	Pulley Shaft Oil Cup for 150486.....
131198	26510	Presser Bar Spring (auxiliary).....
131319	26506	Arm Rotary Shaft Ball Bearing (back) Oil Cup Oil Pad
131319	26506	Arm Rotary Shaft Ball Bearing (front) Oil Cup Oil Pad
131319	26506	Bed Rotary Shaft Ball Bearing (right) Oil Cup Oil Pad
131695	26510	Needle Bar Connecting Stud Slide Block Guide Screw Washer (2)
131696	26502	Tension (needle thread) Thread Guide (double) (2)
131740	26502	Tension (looper thread) Spring for 139278...
131741	26502	Tension (needle thread) Spring (2).....
132231	26506	Bed Rotary Shaft Ball Bearing (left)
*139001	-----	Arm
		NOTE: When ordering No. 139001, color required either Black (Bright Black Japan or Black Rink-L-Rite) or Gray (Gray Rink-L-Rite or Gray Metallic) must be specified.
139002	26506	Arm Rotary Shaft for 139225.....
139003	26506	Arm Rotary Shaft Ball Bearing (back) Case..
139004	26506	Arm Rotary Shaft Ball Bearing (back) Case Nut
139004	26506	Bed Rotary Shaft Ball Bearing (right) Case Nut
139005	26506	Arm Rotary Shaft Ball Bearing (back) Spacing Collar.....

NUMERICAL LIST OF PARTS

No.	Plate	Name
139006	26506	Arm Rotary Shaft Ball Bearing (front).....
139007	26506	Arm Rotary Shaft Ball Bearing (front) Oil Retainer (back)
139008	26506	Arm Rotary Shaft Ball Bearing (front) Oil Retainer (front)
139009	26506	Arm Rotary Shaft Crank with two each 1036AL and 1149AL for 139226
139010	26507	Arm Rotary Shaft Sprocket Wheel with two each 201254C and 202253.....
139017	26501	Bed Cover Hole Plug Screw Washer.....
139017	26506	Bed Oil Drain Plug Screw Washer.....
139022	26501	Bed Oil Gauge
139025	26506	Bed Rotary Shaft
139026	26506	Bed Rotary Shaft Ball Bearing (intermediate)
139028	26506	Bed Rotary Shaft Ball Bearing (intermediate) Sleeve with two 462AL.....
139030	26506	Bed Rotary Shaft Ball Bearing (left) Cover..
139031	26506	Bed Rotary Shaft Ball Bearing (left) Cover Gasket
139032	26506	Bed Rotary Shaft Ball Bearing (right) Case .
139033	26506	Bed Rotary Shaft Ball Bearing (right) Spacing Collar
139034	23111	Bed Rotary Shaft Belt Guard with two 200363C
	NOTE:	When ordering No. 139034, finish required either Black (Bright Japan or Black Rink-L-Rite) or Gray (Gray Rink-L-Rite or Gray Metallic) must be specified.
139035	23111	Bed Rotary Shaft Belt Guard Cover for 139036
	NOTE:	When ordering No. 139035, finish required either Black (Bright Japan or Black Rink-L-Rite) or Gray (Gray Rink-L-Rite or Gray Metallic) must be specified.
139036	23111	Bed Rotary Shaft Belt Guard Cover 139035 with 139037.....
	NOTE:	When ordering No. 139036, finish required either Black (Bright Black Japan or Black Rink-L-Rite) or Gray (Gray Rink-L-Rite or Gray Metallic) must be specified.
139037	23111	Bed Rotary Shaft Belt Guard Cover Gasket (cork) for 139036
139038	26507	Bed Rotary Shaft Sprocket Wheel with 202253 and two 201254C
139039	26508	Face Plate (lower half)
	NOTE:	When ordering No. 139039, finish required either Gray or Black must be specified.
139040	26508	Face Plate (lower half) Gasket (cork).....
139043	26509	Feed Bar
139046	26509	Feed Bar Hinge Pin Slide Block
139047	26512	Feed Dog 21 teeth (16 teeth to the inch) for 3/32 in., 1/8 in. and 5/32 in. gauges, for use with 139184 for 231-4 Machine
	NOTE:	When ordering Feed Dog, state gauge required.

No.	Plate	Name
139049	26514	Feed Dog, 19 teeth (14 teeth to the inch) for 1/4 in. to 3/8 in. gauges, for use with 139186.....
	NOTE:	When ordering Feed Dog, state gauge required.
139052	26509	Feed Eccentric adjustable with 217J, 7071, 50328C, and two 51061AL.....
139053	26509	Feed Eccentric Slide Block.....
139055	26509	Feed Lifting Eccentric Forked Connection Slide Block.....
139055	26509	Looper Avoiding Eccentric Forked Connection Slide Block.....
139056	26512	Looper (back)
	NOTE:	When ordering Looper No. 139056, state gauge required.
139057	26512	Looper (front)
	NOTE:	When ordering Looper No. 139057, state gauge required.
139058	26509	Looper Avoiding Eccentric with two 50150AL
139059	26509	Looper Avoiding Eccentric Forked Connection
139063	-----	Looper Driving Arm 139496 with 139066 and 139070
139064	26509	Looper Driving Arm Connecting Link
139065	26509	Looper Driving Arm Connecting Link Hinge Pin (2)
139066	26509	Looper Driving Arm Connection with four 175AL for 139063.....
139069	26509	Looper Driving Arm Connection Crank with 1057AL
139070	26509	Looper Driving Arm Connection Crank Ball Screw Stud for 139063
139072	26509	Looper Eccentric and Feed Lifting Eccentric with two 1259AL.....
139073	26509	Looper Eccentric Connection with 1047AL...
139074	26509	Looper Eccentric Connection Slide Block....
139076	26509	Looper Eccentric Connection Slide Block Screw Stud Collar with two 1253AL
139093	26509	Looper Holder with 1057AL, 26276 and 51485AL.....
139094	26509	Looper Holder Shaft
139095	26509	Looper Holder Shaft Bushing (back).....
139096	26509	Looper Holder Shaft Bushing (front)
139097	26509	Looper Holder Shaft Collar with 1454E.....
139101	26510	Needle Bar Bushing (lower).....
139103	26510	Needle Bar Connecting Link for 139226.....
139110	26510	Needle Bar Connecting Stud Oil Pad (wick) ..
139111	26510	Needle Bar Connecting Stud Slide Block
139115	26510	Needle Bar Thread Guide
139116	26510	Needle Clamp with two 1498F, for 139504 ...
	NOTE:	When ordering No. 139116, state gauge required.
139117	26510	Needle Guard for 3/32 in. to 3/16 in gauges for 231-4 Machine
	NOTE:	When ordering Needle Guard, state gauge required.

NUMERICAL LIST OF PARTS

No.	Plate	Name
139118	26513	Needle Guard, for 7/32 in. to 9/32 in. gauges for 231-4 Machine.....
	NOTE:	When ordering Needle Guards, state gauge required.
139119	26514	Needle Guard for 5/16 in. gauge.....
	NOTE:	When ordering Needle Guards, state gauge required.
139120	26510	Needle Guard Holder.....
139121	26507	Oil Cup Body, for 139126.....
139122	26507	Oil Cup Body Cap (transparent) for 139126 .
139123	26507	Oil Cup Body Cap Gasket (cork) for 139126.
139124	26507	Oil Cup Body Cap Retainer, for 139126.....
139125	26507	Oil Cup Body Oil Plug Screw Washer, for 139126
139126	26507	Oil Cup complete, for oiling Needle Bar Connecting Link, Nos. 50617E, 139121, 139122, 139123, 139124, 139125 and four 131C.....
139127	26507	Oil Cup Gasket (cork).....
139128	26510	Presser Bar
139129	26510	Presser Bar Bushing (lower)
139130	26510	Presser Bar Lifting Bracket with 1057AL ..
139131	26502	Presser Bar Lifting Bracket Lifter.....
139132	26502	Presser Bar Lifting Lever.....
	NOTE:	When ordering No. 139132, finish required either Gray (Gray Rink-L-Rite or Gray Metallic) or Black must be specified.
139133	26502	Presser Bar Lifting Lever Spring
139134	26515	Presser Foot Plate (back) for 139245 for 231-5 Machine.....
139134	26512	Presser Foot Plate (back) for 139138 for 231-4 Machine
	NOTE:	When ordering No. 139134, state gauge required.
139135	26512	Presser Foot Plate (front) for 139138 and 139371
	NOTE:	When ordering No. 139135, state gauge required.
139136	26515	Presser Foot Plate connection for 139245 for 231-5 Machine
139136	26512	Presser Foot Plate Connection for 139138 for 231-4 Machine
139137	26515	Presser Foot Shank for 139245 for 231-5 Machine
139137	26512	Presser Foot Shank for 139138 and 139371..
139138	26512	Presser Foot (triple hinged) complete, Nos. 37160, 139134, 139135, 139136, 139137 and three 26276 for 231-4 Machine
	NOTE:	When ordering No. 139138, state gauge required.
139140	26502	Tension (looper thread) Regulating Screw Nut with 42639 for 139278.....
139143	26502	Tension (needle thread) Releasing Shaft Crank Connecting Link

NUMERICAL LIST OF PARTS

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No.	Plate	Name
139144	26506	Thread (looper) Take-up with two 1266AL...
139145	26511	Thread (looper) Take-up Cover for 139280..
139146	26511	Thread (looper) Take-up Cover Hinge Pin for 139280.....
139147	26511	Thread (looper) Take-up Cover Lock Spring for 139280.....
139148	26511	Thread (looper) Take-up Stripper for 139280
139149	26511	Thread (looper) Take-up Stripper Plate for 139280
139152	26511	Thread (looper) Take-up Stripper Plate Thread Guard for 139280.....
139153	26511	Thread (looper) Take-up Thread Guard (fibre) for 139280
139154	26511	Thread (looper) Take-up Thread Guide (left) for 139280.....
139155	26511	Thread (looper) Take-up Thread Guide (right) for 139280
139156	26511	Thread (looper) Take-up Thread Separator for 139280
139157	26511	Thread (looper) Take-up Thread Separator Thread Retainer for 139280.....
139158	26503	Thread (looper) Thread Guide (left).....
139158	26503	Thread (looper) Thread Guide (right).....
139158	26503	Thread (needle) Thread Guide (left).....
139158	26503	Thread (needle) Thread Guide (right).....
139159	26503	Thread (looper) Thread Guide Bracket.....
139160	26503	Thread (looper) Thread Guide Bracket Support
NOTE: When ordering No. 139160, finish required either Gray (Gray Rink-L-Rite or Gray Metallic) or Black must be specified.		
139162	26503	Thread (looper) Thread Tube (belt guard) Bushing for 139164 (4)
139164	26503	Thread (looper) Thread Tube (belt guard) with four 139162.....
139167	26504	Thread (looper) Thread Tube (front of bed) Bushing for 139168 (4)
139168	26504	Thread (looper) Thread Tube (front of bed) with 20995 and four 139167
139169	26504	Thread (looper) Thread Tube (front of bed) Cover for 139170
139170	26504	Thread (looper) Thread Tube (front of bed) Cover 139169 with 139171 and two 229J...
139171	26504	Thread (looper) Thread Tube (front of bed) Cover Catch for 139170
139172	26504	Thread (looper) Thread Tube (front of bed) Cover Hinge Plate (left) for 139519.....
139172	26504	Thread (looper) Thread Tube (front of bed) Cover Hinge Plate (right) for 139520
139173	26504	Thread (looper) Thread Tube (front of bed) Cover Lock Spring
139174	26504	Thread (looper) Thread Tube (front of bed) Cover Lock Spring Reinforcing Plate

NUMERICAL LIST OF PARTS

No.	Plate	Name
139177	26503	Thread (needle) Eyelet.....
139179	26503	Thread (needle) Take-up with 51460AL, for 139197
139180	26503	Thread (needle) Thread Guide Bracket.....
139181	26510	Thread Cutter (knife).....
139182	26510	Thread Cutter Thread Guide (inside)
139183	26510	Thread Cutter Thread Guide (outside)
139184	26512	Throat Plate for 1/8 in. and 5/32 in gauges for 139047 and 139240, for 231-4 Machine. NOTE: When ordering Throat Plates, state gauge required.
139186	26514	Throat Plate for 1/4 in. to 3/8 in. gauges for 139049
		NOTE: When ordering Throat Plates, state gauge required.
139190	23086	Machine Cushion (round rubbers) (2)
139191	23086	Machine Mounting Cushion (molded rubber) (2).....
139192	26513	Feed Dog, 21 teeth (16 teeth to the inch) for 3/16 in. gauge for use with 139193
		NOTE: When ordering Feed Dogs, state gauge required.
139193	26513	Throat Plate, for 3/16 in. gauge for 139192 and 139194.....
		NOTE: When ordering Throat Plate, state gauge required.
139194	26513	Feed Dog, 19 teeth (14 teeth to the inch) for 3/16 in. gauge for use with 139193
		NOTE: When ordering Feed Dogs, state gauge required.
139195	26514	Needle Guard for 3/8 in. gauge
		NOTE: When ordering Needle Guards, state gauge required.
139196	26503	Thread (needle) Take-up Extension for 139197
139197	26503	Thread (needle) Take-up complete, Nos. 337J, 1449J, 54095, 68164, 139179 and 139196
139198	26503	Thread (needle) Take-up (auxiliary).....
139225	-----	Arm Rotary Shaft 139002 with 139226
139226	-----	Arm Rotary Shaft Crank 139009 with 139103 for 139225.....
139229	26510	Needle Bar Connecting Link Spacing Washer thickness .004", .008" or .012"
		NOTE: When ordering No. 139229, state thickness required.
139234	26512	Feed Dog with row of teeth between needles, 18 teeth (14 teeth to the inch) for 5/32 in. and 3/16 in. gauges for use with 139236...
		NOTE: When ordering Feed Dogs, state gauge required.
139236	26512	Throat Plate, for 5/32 in. and 3/16 in. gauges for 139234
		NOTE: When ordering Throat Plates, state gauge required.

No.	Plate	Name
139239	26506	Needle Bar Connecting Link Hinge Stud Oil Pad.....
139240	26512	Feed Dog, 19 teeth (14 teeth to the inch) for 1/8 in. and 5/32 in. gauges for use with 139184.....
	NOTE:	When ordering Feed Dogs, state gauge required.
139241	26515	Feed Dog, 21 teeth (16 teeth to the inch) for 3/32 in. and 5/32 in. gauges for 139246 for 231-5 Machine.....
	NOTE:	When ordering Feed Dogs, state gauge required.
139242	26515	Needle Guard, for 3/32 in. to 3/16 in. gauges for 231-5 Machines.....
	NOTE:	When ordering Needle Guards, state gauge required.
139243	26515	Presser Foot Plate (front) for 139245 for 231-5 Machine.....
	NOTE:	When ordering No. 139243, state gauge required.
139245	26515	Presser Foot (triple hinged) complete, Nos. 37160, 139134, 139136, 139137, 139243 and three 26276 for 231-5 Machine.....
	NOTE:	When ordering No. 139245, state gauge required.
139246	26515	Throat Plate, for 3/32 in. and 5/32 in. gauges for 139241 and 139248 for 231-5 Machine.....
	NOTE:	When ordering No. 139246, state gauge required.
139248	26515	Feed Dog, 18 teeth (14 teeth to the inch) for 3/32 in. and 5/32 in. gauges for 139246 for 231-5 Machine.....
	NOTE:	When ordering Feed Dogs, state gauge required.
*139249	-----	Bed with two 122E.....
139251	26501	Bed Cover with 139253 and two 240E.....
139252	26501	Bed Cover Gasket (cork).....
139253	26501	Bed Cover Gasket Clamping Plate for 139251
139257	26509	Looper Avoiding Eccentric Forked Connection Crank (forked) with 1324C.....
139260	26512	Looper Gate (left) for Throat Plates 21/32 in. wide.....
139262	26513	Looper Gate (left) for Throat Plates 3/4 in. wide.....
139264	26501	Looper Gate (left) for Throat Plates 7/8 in. wide.....
139267	26512	Looper Gate (right) for Throat Plates 21/32 in. wide.....
139269	26513	Looper Gate (right) for Throat Plates 3/4 in. wide.....
139271	26501	Looper Gate (right) for Throat Plates 7/8 in. wide.....

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No.	Plate	Name
139272	26501	Looper Gate Retaining Spring.....
139273	26510	Looper Thread Guide.....
139275	26502	Tension (looper thread) Body with 42727 for 139278.....
139276	26502	Tension (looper thread) Tension Plate for 139278 (3)
139278	26502	Tension (looper thread) complete Nos. 1423J, 51486C, 131740, 139140, 139275 and three 139276.....
139279	26511	Thread (looper) Take-up Stripper Plate Bracket for 139280.....
139280	26511	Thread (looper) Take-up Stripper Plate Bracket 139279 with 219J, 237J, 240J, 7071, 51282J, 139145, 139146, 139147, 139148, 139149, 139152, 139153, 139154, 139155, 139156, 139157 and two each 203J, 207J, 665J and 17022.....
139281	26509	Thread (looper) Thread Tube (side of bed)..
139333	26508	Face Plate (upper half).....
	NOTE:	When ordering No. 139333, finish required either Gray or Black must be specified.
139350	26512	Feed Dog, 21 teeth (16 teeth to the inch) for 3/32 in. gauge for use with 139351.....
	NOTE:	When ordering Feed Dogs, state gauge required.
139351	26512	Throat Plate for 3/32 in. gauge, for 139350.
	NOTE:	When ordering Throat Plate, state gauge required.
139356	26516	Needle Guard, for 7/32 in. to 9/32 in. gauges for 231-5 Machine.....
	NOTE:	When ordering Needle Guards, state gauge required.
139363	26516	Feed Dog, 17 teeth (12 teeth to the inch) for 3/16 in. to 1/4 in. gauges for 139365 for 231-5 Machine.....
	NOTE:	When ordering Feed Dogs, state gauge required.
139364	26516	Feed Dog, 19 teeth (14 teeth to the inch) for 3/16 in. to 1/4 in. gauges for 139365, for 231-5 Machine
	NOTE:	When ordering Feed Dogs, state gauge required.
139365	26516	Throat Plate, for 3/16 in. to 3/8 in. gauges, for 139363 and 139364, for 231-5 Machine
	NOTE:	When ordering Throat Plates, state gauge required.
139366	26511	Lap Seam Feller Slide.....
139368	26512	Presser Foot Knife for 139371.....
139369	26512	Presser Foot Plate (back) for 139371
	NOTE:	When ordering No. 139369, state gauge required.
139370	26512	Presser Foot Plate Connection for 139371 ..

No.	Plate	Name
139371	26512	Presser Foot (triple hinged) with Knife complete, Nos. 37160, 139135, 139137, 139368, 139369, 139370, two 237J and three 26276.....
	NOTE:	When ordering No. 139371, state gauge required.
139432	26509	Feed Lifting Eccentric Forked Connection ..
139476	26505	Bed Extension
	NOTE:	When ordering No. 139476, finish required either Black (Bright Black Japan or Black Rink-L-Rite) or Gray (Gray Rink-L-Rite or Gray Metallic) must be specified.
139477	26505	Belt Guard with two 146R, for use with Bed Extension No. 139476, for all applications except for oblique mounting of the Machine on Singer Universal Safety Power Tables .
139481	26505	Belt Guard with two wood screws 3/4 in. No. 9 R. H., for use with Bed Extension No. 139476, for use on Singer Universal Safety Power Tables when Machine is set at an oblique angle
139484	26507	Machine Pulley "V" belt groove (outside diam. of belt groove 2.9 in.) with two 51283AL .
139496	26509	Looper Driving Arm with 1047AL for 139063
139501	26510	Needle Bar Connecting Stud Slide Block Guide
139502	26510	Needle Bar Bushing (upper)
139503	26510	Needle Bar Bushing (upper) Oil Wick 146804 with two 146580
139504	-----	Needle Bar Complete Nos. 139116 and 146573
	NOTE:	When ordering No. 139504, state gauge required.
139509	26509	Feed Bar Hinge Pin (eccentric) Gasket
139510	26509	Feed Bar Hinge Pin (eccentric) Oil Plug....
139510	26509	Looper Driving Arm Hinge Stud Oil Plug....
139510	26509	Looper Eccentric Connection Slide Block Screw Stud Oil Plug
139511	26509	Looper Driving Arm Hinge Stud
139512	26509	Looper Driving Arm Hinge Stud Gasket
139513	26509	Looper Eccentric Connection Slide Block Screw Stud
139514	26509	Looper Eccentric Connection Slide Block Screw Stud Gasket
139516	26509	Feed Bar Hinge Pin (eccentric)
139519	26509	Thread (looper) Thread Tube (front of bed) Cover Hinge Plate (left) 139172 with 12162
139520	-----	Thread (looper) Thread Tube (front of bed) Cover Hinge Plate (right) 139172 with 12162
139526	26512	Throat Plate (key hole type needle holes) for 1/8 in. and 5/32 in gauges, for use with 139047 and 139240, for Wash and Wear material
	NOTE:	When ordering Throat Plates, state gauge required.

No.	Plate	Name
139528	26513	Feed Dog, with row of teeth between needles, 19 teeth (14 teeth to the inch) for 3/16 in. to 1/4 in. gauges for use with 139530 and 139531.....
	NOTE:	No. 139528 is to be furnished as regular to the Machine.
	NOTE:	When ordering Feed Dogs, state gauge required.
139529	-----	Feed Dog, with row of teeth between needles, 17 teeth (12 teeth to the inch) for 3/16 in. to 1/4 in. gauges, for use with 139530 and 139531.....
139530	26513	Throat Plate, for 3/16 in. to 1/4 in. gauges, for No. 18 Needle, for 139528 and 139529 .
	NOTE:	No. 139530 is to be furnished as regular to the Machine.
	NOTE:	When ordering Throat Plates, state gauge required.
139531	-----	Throat Plate for 3/16 in. to 1/4 in. gauges for 139528 and 139529.....
140061J	26504	Thread (looper) Thread Tube (front of bed) Cover Hinge Plate Screw (2)
140215C	23123	Starting Treadle Shaft Arm Set Screw for 150489 (2).....
140215C	23123	Starting Treadle Set Screw for 150487 (2)...
140443J	26502	Tension (needle thread) Bracket Screw.....
146573	26510	Needle Bar (hollow) for 139504.....
146580	26510	Needle Bar Bushing (upper) Oil Wick Clip for 139503 (2)
146804	-----	Needle Bar Bushing (upper) Oil Wick for 139503
150203	26517	Spool Rest Cushion (felt) for 150662 (4)
150203	26518	Spool Rest Cushion (felt) for 150695 (4)....
150208	23123	Treadle Pitman Rod (upper) Spring, for 69338.....
150212	23123	Foot Lifter Treadle for 150491
	NOTE:	When ordering No. 150212, state color required.
150216	23123	Starting Treadle Shaft Collar with two 445C, for 150491
150364	26517	Base with two 437C, for 150370
150364	26518	Base with two 437C, for 150695
150365	26517	Rod for 150370
150366	26517	Thread Cone Holder for 150370 (4).....
150366	26518	Thread Cone Holder for 150696 (4).....
150367	26517	Thread Cone Holder Support for 150370
150367	26518	Thread Cone Holder Support for 150696
150368	26517	Thread Cone Steady Wire for 150370 (4)....
150368	26518	Thread Cone Steady Wire for 150696 (4)....
150369	26517	Thread Guide for 150370.....
150369	26518	Thread Guide for 150695.....
150370	26517	Thread Unwinder complete, for inverted cones, Nos. 178J, 51082R, 150364, 150365, 150367, 150369, three wood screws 1 1/2 in. No. 16 F.H. and four each 164J, 19020, 150366 and 150368

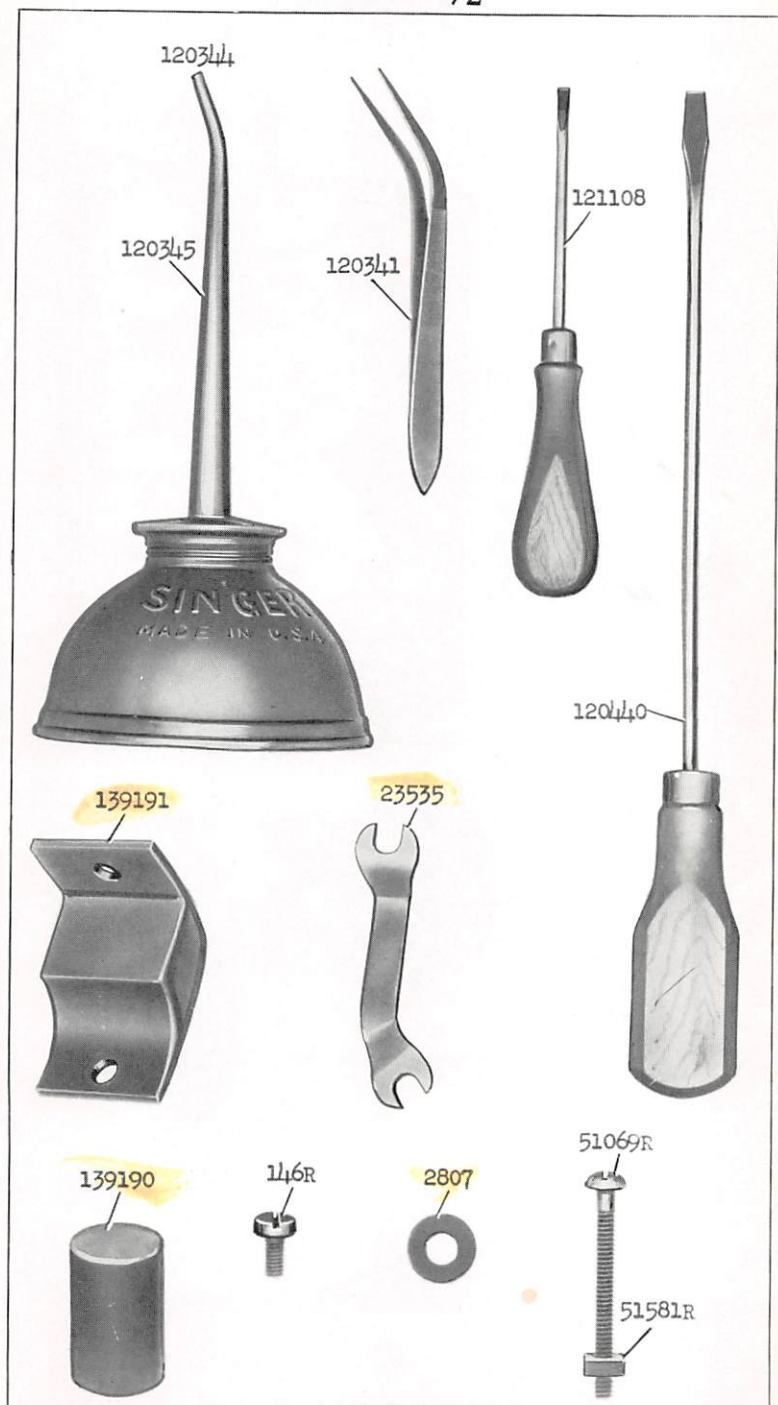
NUMERICAL LIST OF PARTS

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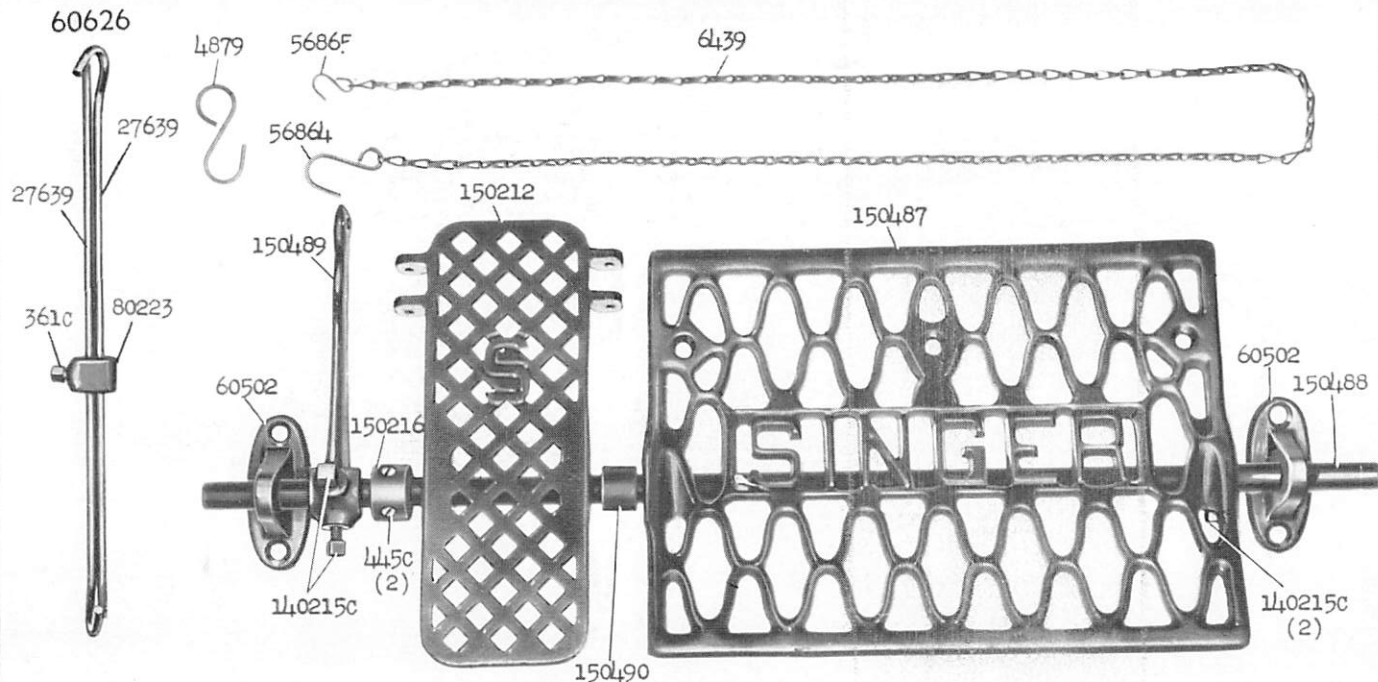
No.	Plate	Name
150480	23090	Bracket with 1448AL, for 150486.....
150481	23090	Pulley for 150496
150481	23090	Idler Pulley for 150496 (2).....
150482	23090	Pulley Shaft for 150496.....
150482	23090	Idler Pulley Shaft for 150496 (2).....
150483	26506	Arm Rotary Shaft Ball Bearing (back)
150483	26506	Bed Rotary Shaft Ball Bearing (right).....
150483	23090	Idler Pulley Shaft Ball Bearing for 150496 (2)
150483	23090	Pulley Shaft Ball Bearing for 150496.....
150484	23090	Idler Pulley Shaft Ball Bearing Cover for 150496 (2)
150484	23090	Pulley Shaft Ball Bearing Cover for 150496..
150485	23090	Idler Pulley Shaft Ball Bearing Cover Gasket (cork) for 150496 (2)
150485	23090	Pulley Shaft Ball Bearing Cover Gasket (cork) for 150496.....
150486	23090	Idler complete, Nos. 130328, 150480, 150496 and two 51183R
150487	23123	Starting Treadle with two 140215C, for 150491
	NOTE:	When ordering No. 150487, state color required.
150488	23123	Starting Treadle Shaft for 150491.....
150489	23123	Starting Treadle Shaft Arm with two 140215C, for 150491
	NOTE:	When ordering No. 150489, color required must be stated.
150490	23123	Starting Treadle Spacing Collar for 150491..
150491	-----	Starting and Foot Lifter Complete, Nos. 4879, 6439, 150212, 150216, 150487, 150488, 150489, 150490 and two 60502, for 150497 and 150498.....
	NOTE:	When ordering No. 150491, color required must be stated.
150496	23090	Idler Pulley and Shaft complete, Nos. 144D 150481, 150482, 150483, 150484, 150485 and four 330R for 150532 (2)
150496	23090	Pulley and Shaft complete Nos. 144D, 150481, 150482, 150483, 150484, 150485 and four 330R, for 150486
150497	23123	Starting and Foot Lifter Treadle with Pitman complete, Nos. 69338 and 150491
	NOTE:	When ordering No. 150497, color required must be stated.
150498	23089	Starting and Foot Lifter Treadle with Pitman complete, Nos. 60626 and 150491
	NOTE:	When ordering No. 150498, color required must be stated.
150528	23090	Idler Base with 356C, for 150532.....
150529	23090	Idler Pulley Shaft Bracket (lower) with 168C and 692C for 150532
150530	23090	Idler Pulley Shaft Bracket (upper) with 168C and 692C, for 150532

No.	Plate	Name
150531	23090	Idler Pulley Shaft Bracket Shaft for 150532..
150532	23090	Idler complete, Nos. 150528, 150529, 150530, 150531, two 150496 and three wood screws 1 1/4 in. No. 12 F.H.
150533	23090	Idler Guard with two wood screws 3/4 in. No. 9, R.H. for 150532.....
150647	26517	Spool Rest with 178J and 39506 for 150662 (4)
150647	26518	Spool Rest with 178J and 39506 for 150695 (4)
150649	26517	Spool Rest Rod for 150662
150649	26518	Spool Rest Rod for 150695
150653	26518	Rod for 150695
150662	26517	Spool Rests complete (for four spools) Nos. 178J, 150649 and four each 150203 and 150647
150695	26518	Thread Unwinder complete, Nos. 150364, 150369, 150649, 150653, two 178J, three wood screws 1 1/2 in. No. 16 F.H. and four, each 150203 and 150647
150696	26518	Thread Cone Holder complete (for four cones) Nos. 51082R, 150367, and four each 164J, 19020, 150366 and 150368
200092F	23111	Bed Rotary Shaft Belt Guard Cover Screw (2)
200363C	23111	Bed Rotary Shaft Belt Guard Set Screw for 139034 (2)
201254C	26507	Arm Rotary Shaft Sprocket Wheel Set Screw for 139010 (2)
201254C	26507	Bed Rotary Shaft Sprocket Wheel Set Screw for 139038 (2)
202253	26507	Arm Rotary Shaft Sprocket Wheel Spring Flange for 139010 (2)
202253	26507	Bed Rotary Shaft Sprocket Wheel Spring Flange for 139038
264715	26507	Bed Rotary Shaft Belt (rubber)

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150498

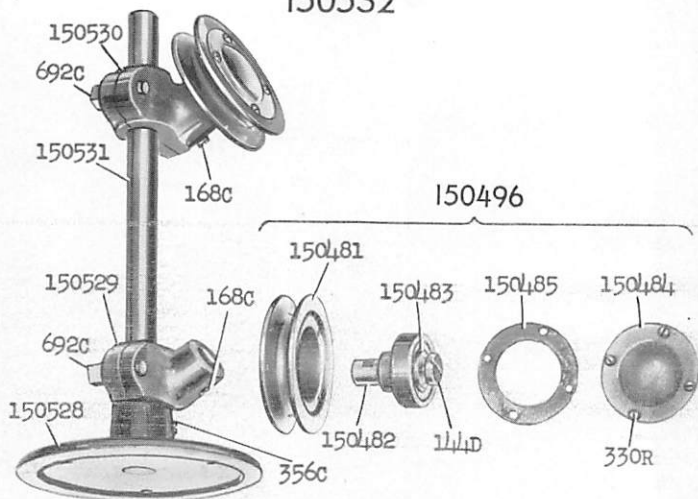


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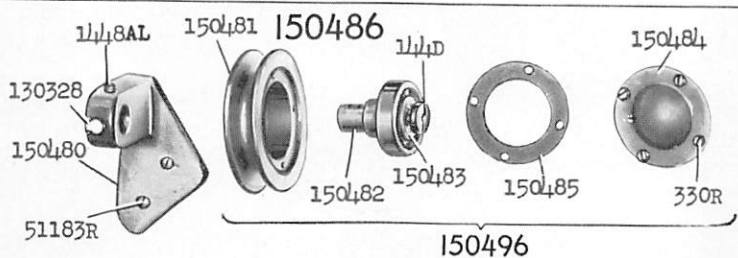
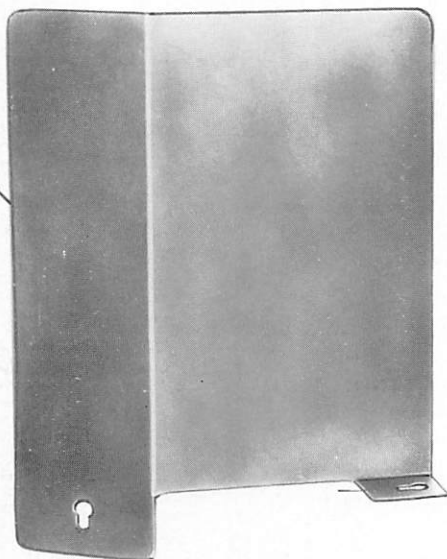
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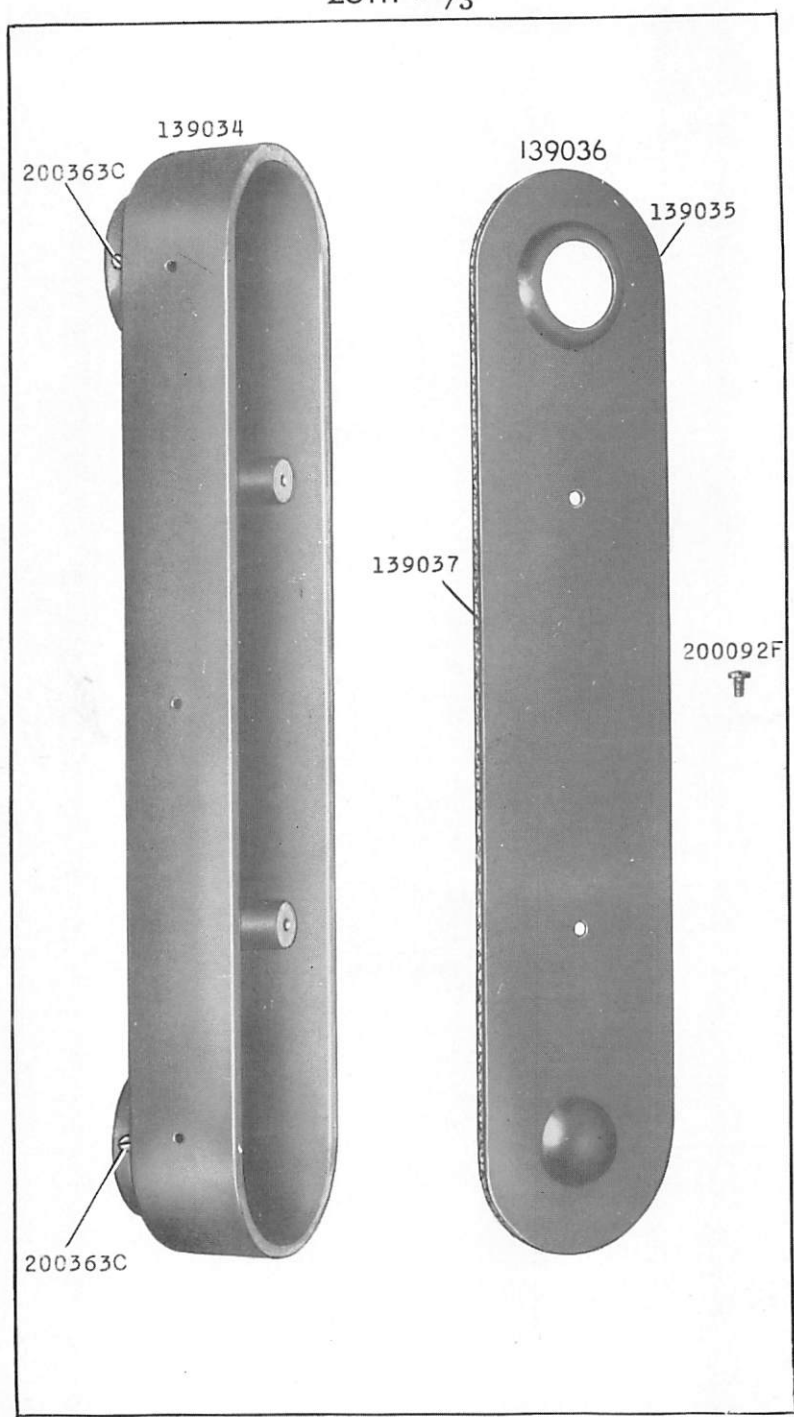
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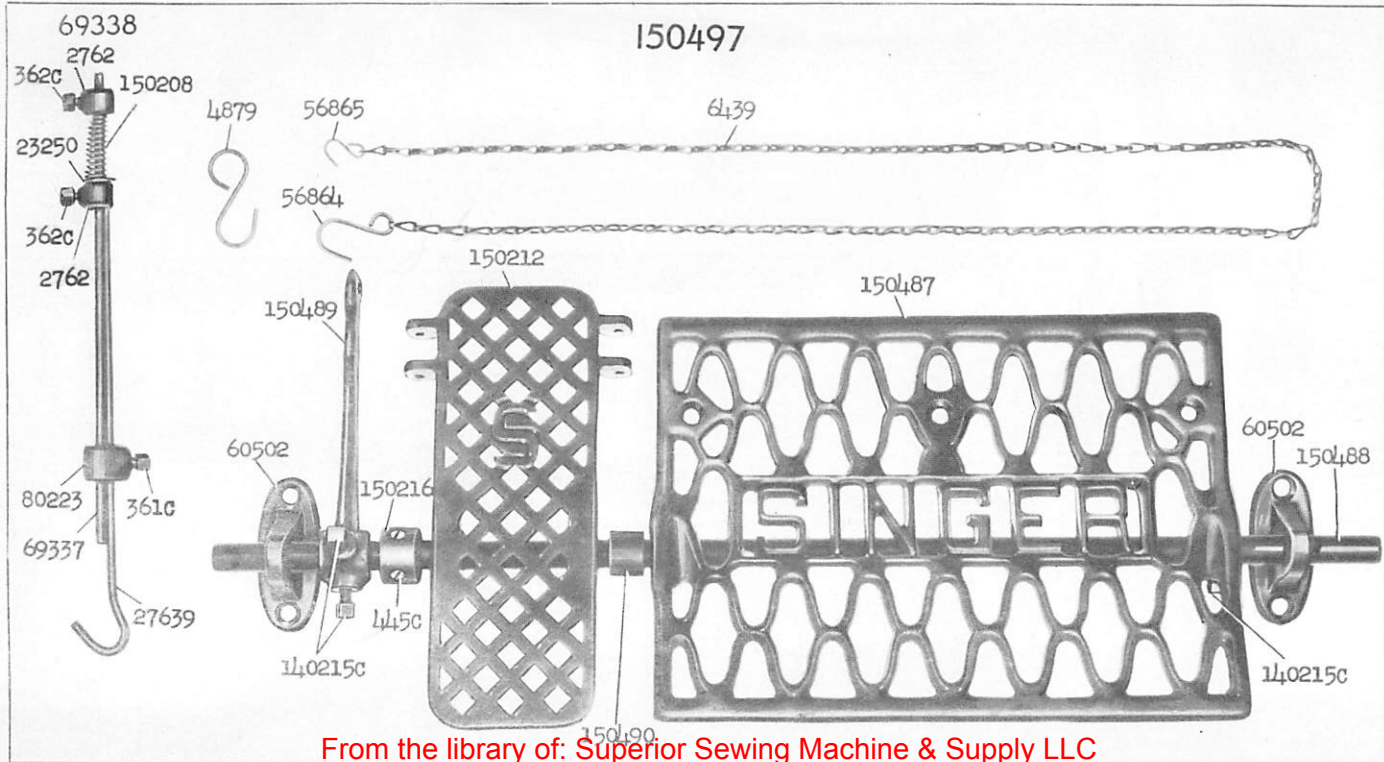
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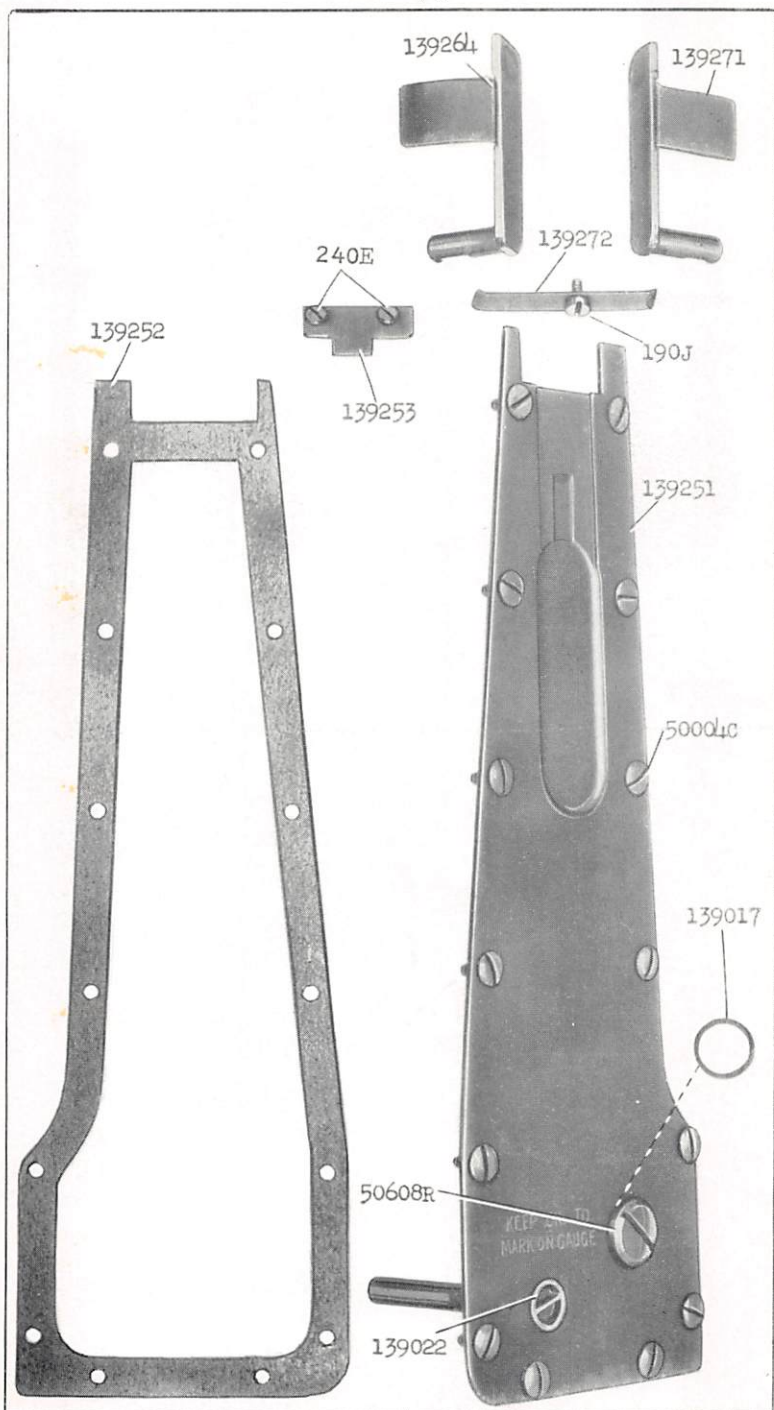




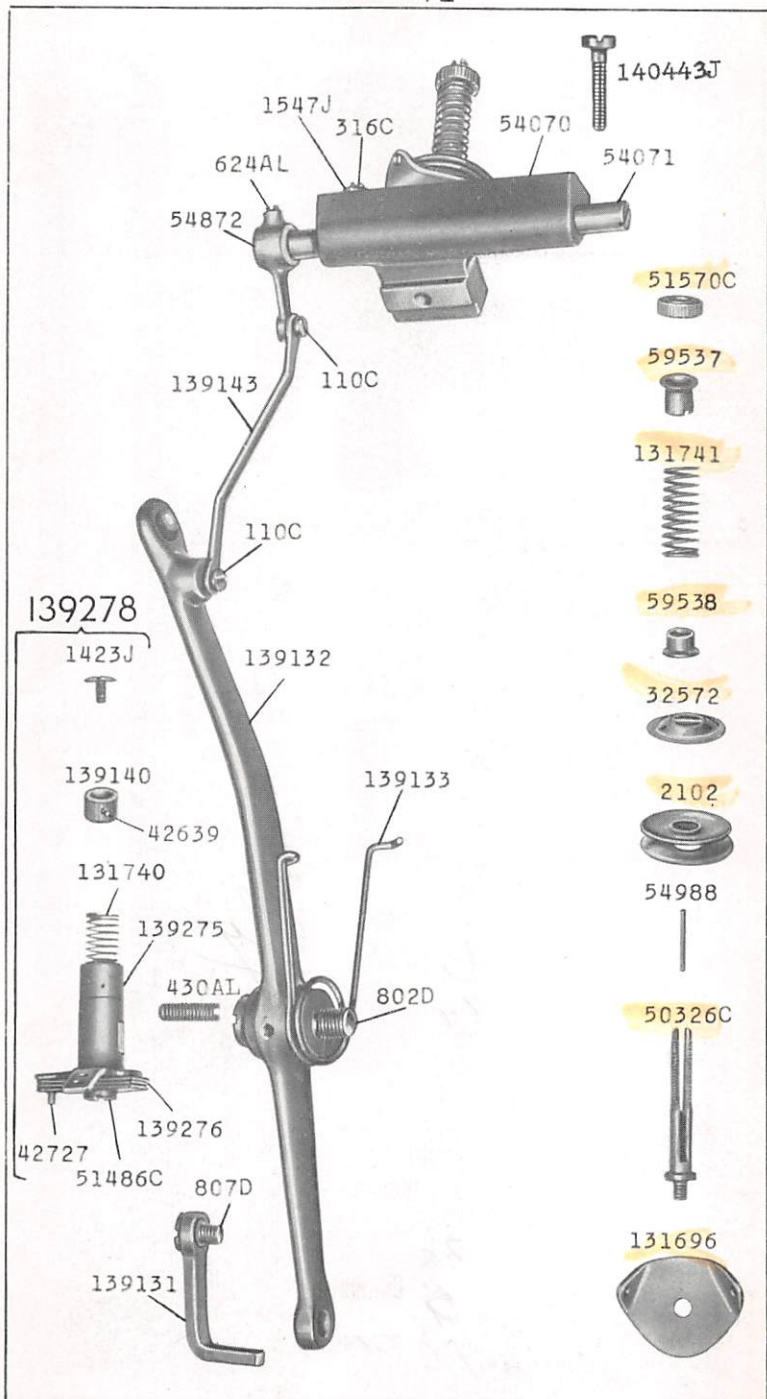
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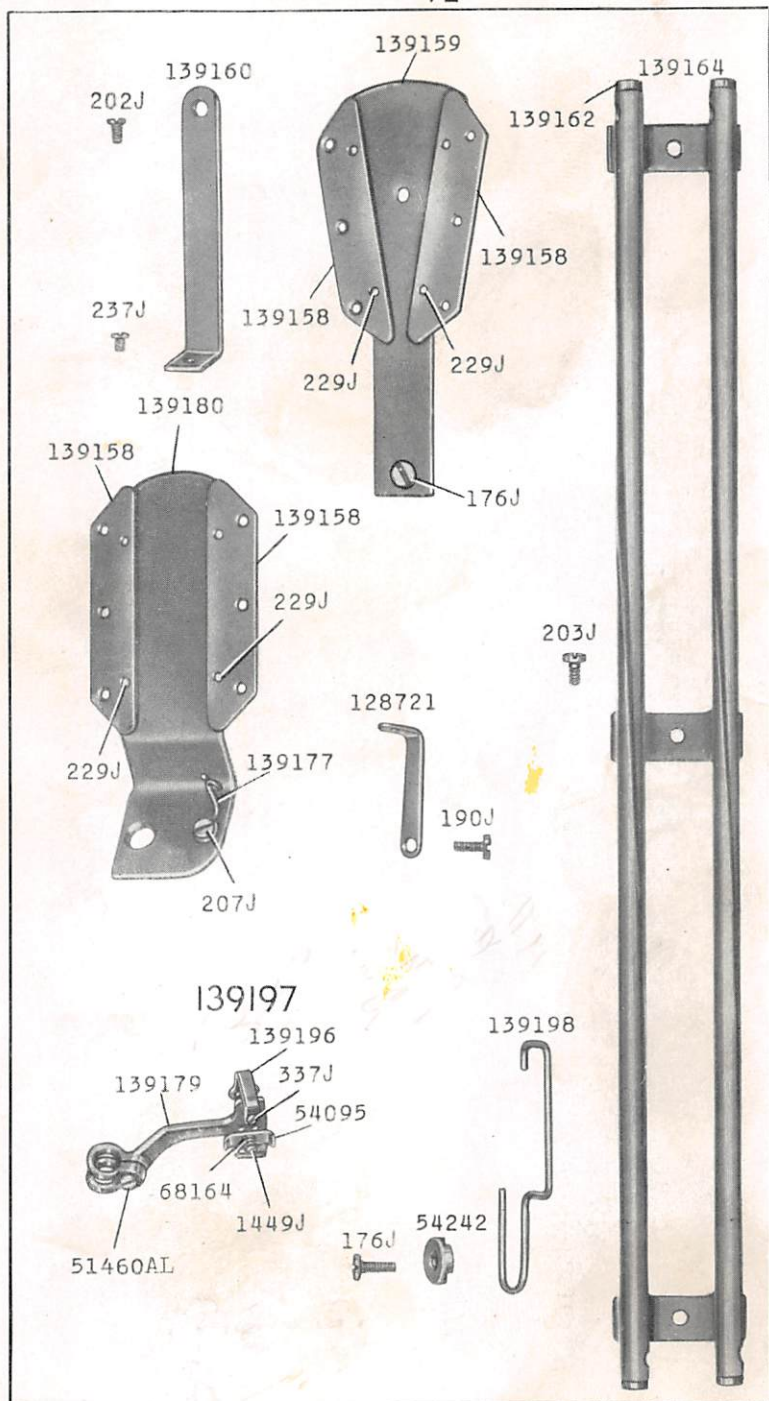
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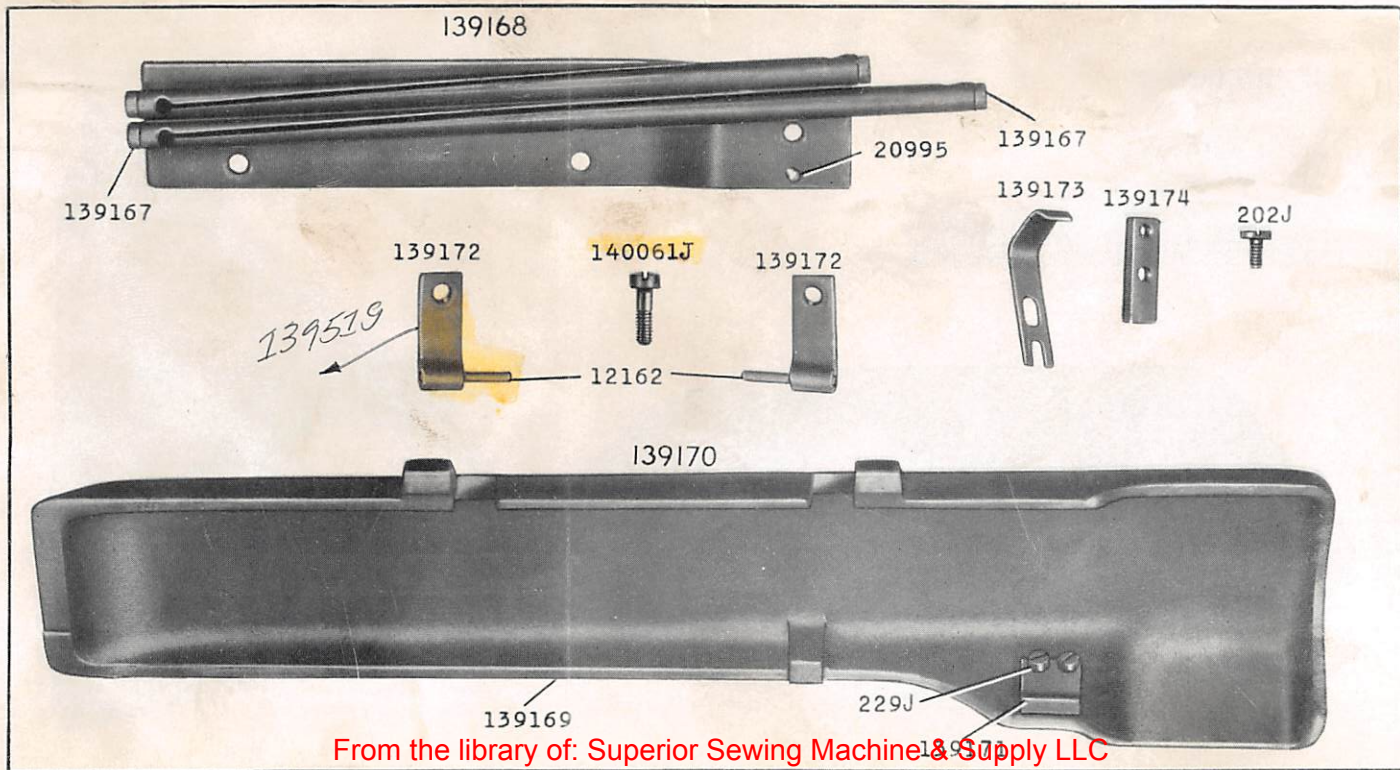


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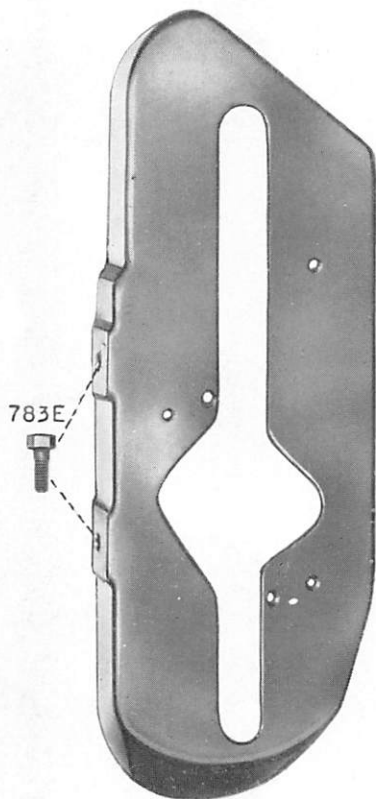




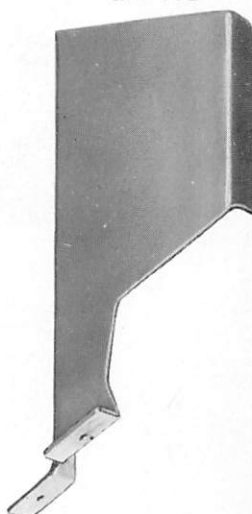
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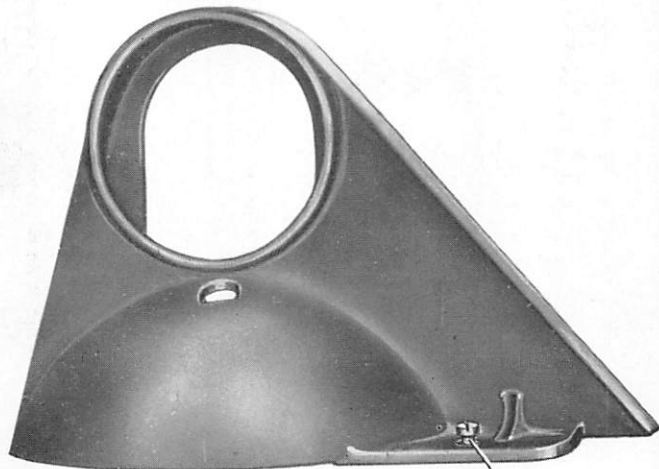
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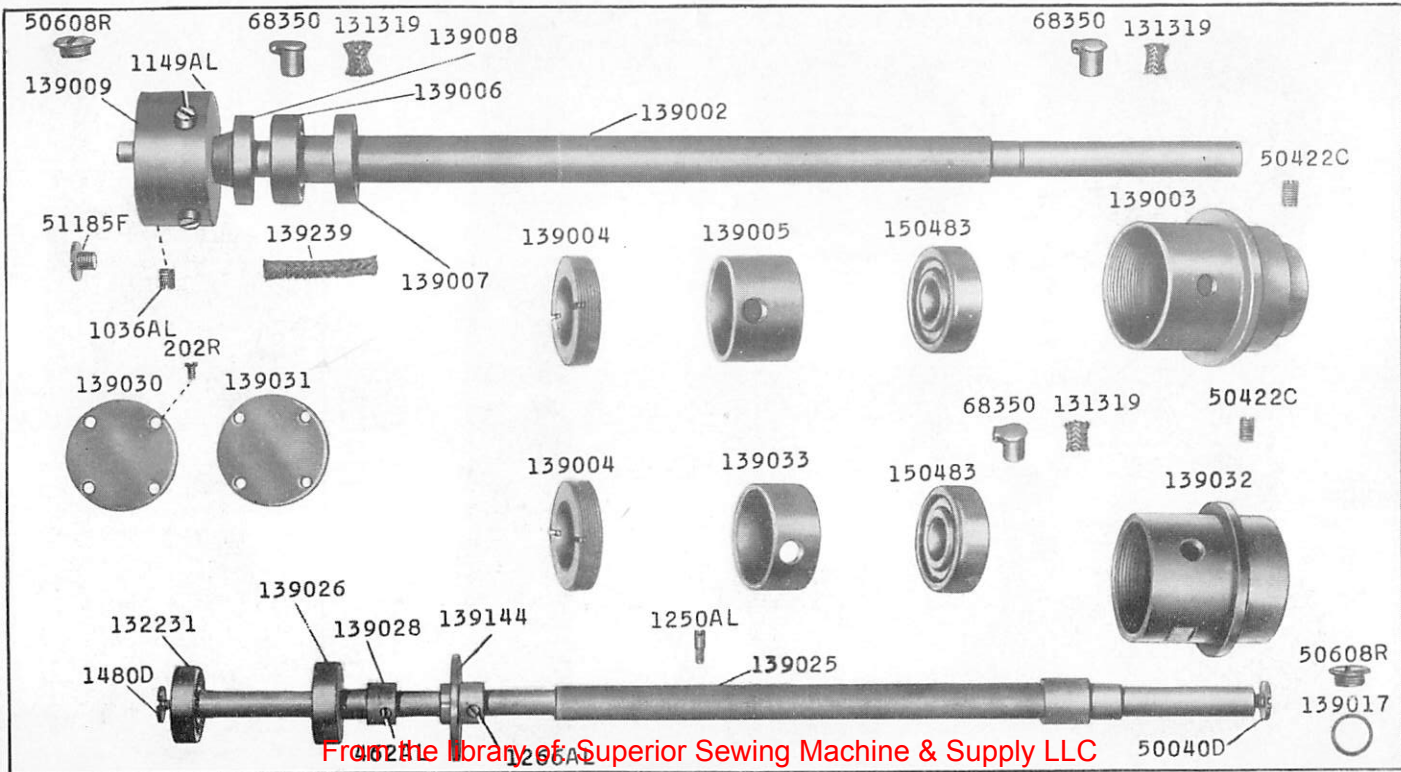
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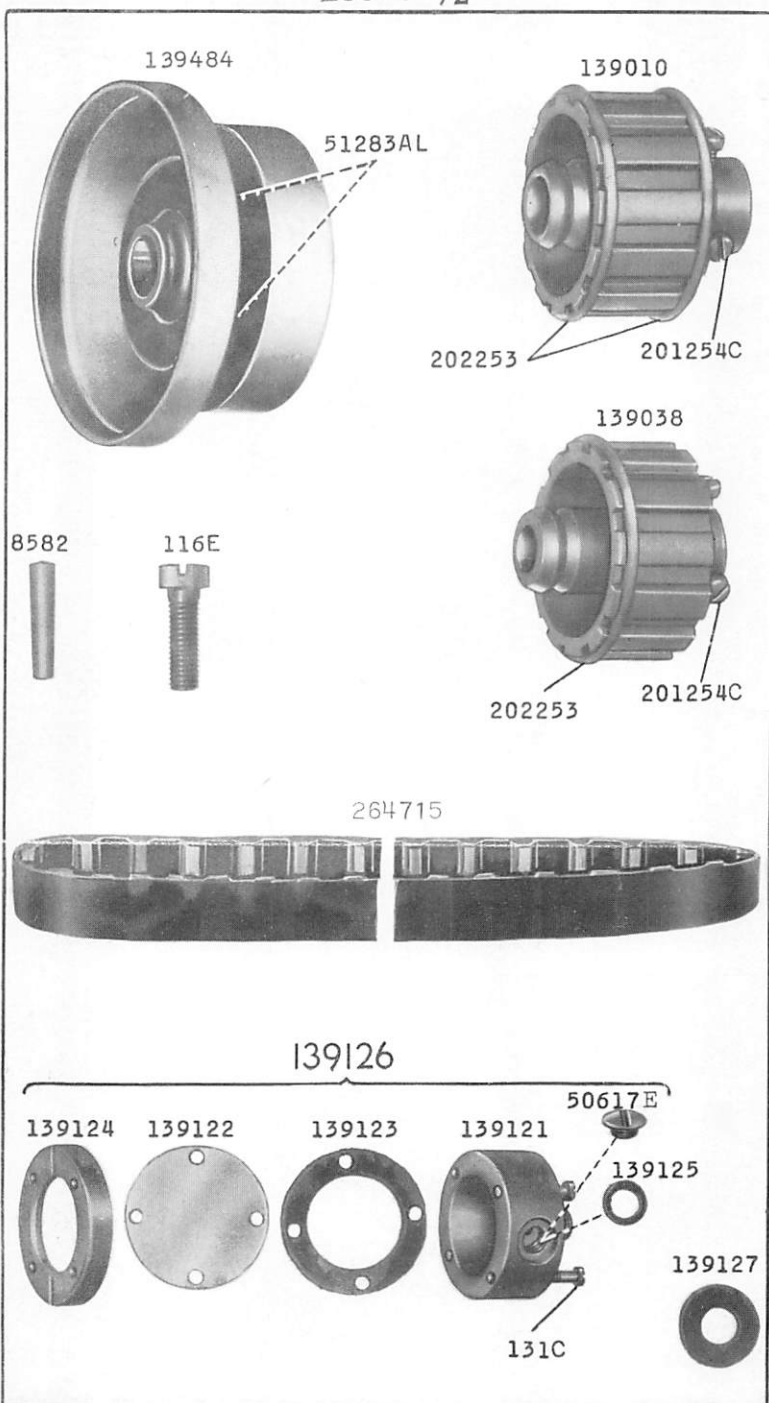


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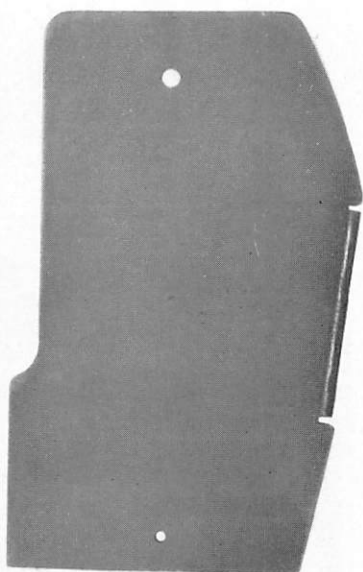
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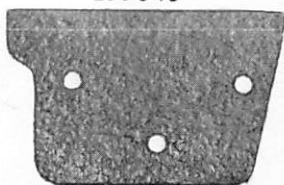


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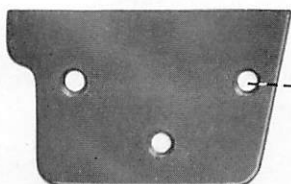
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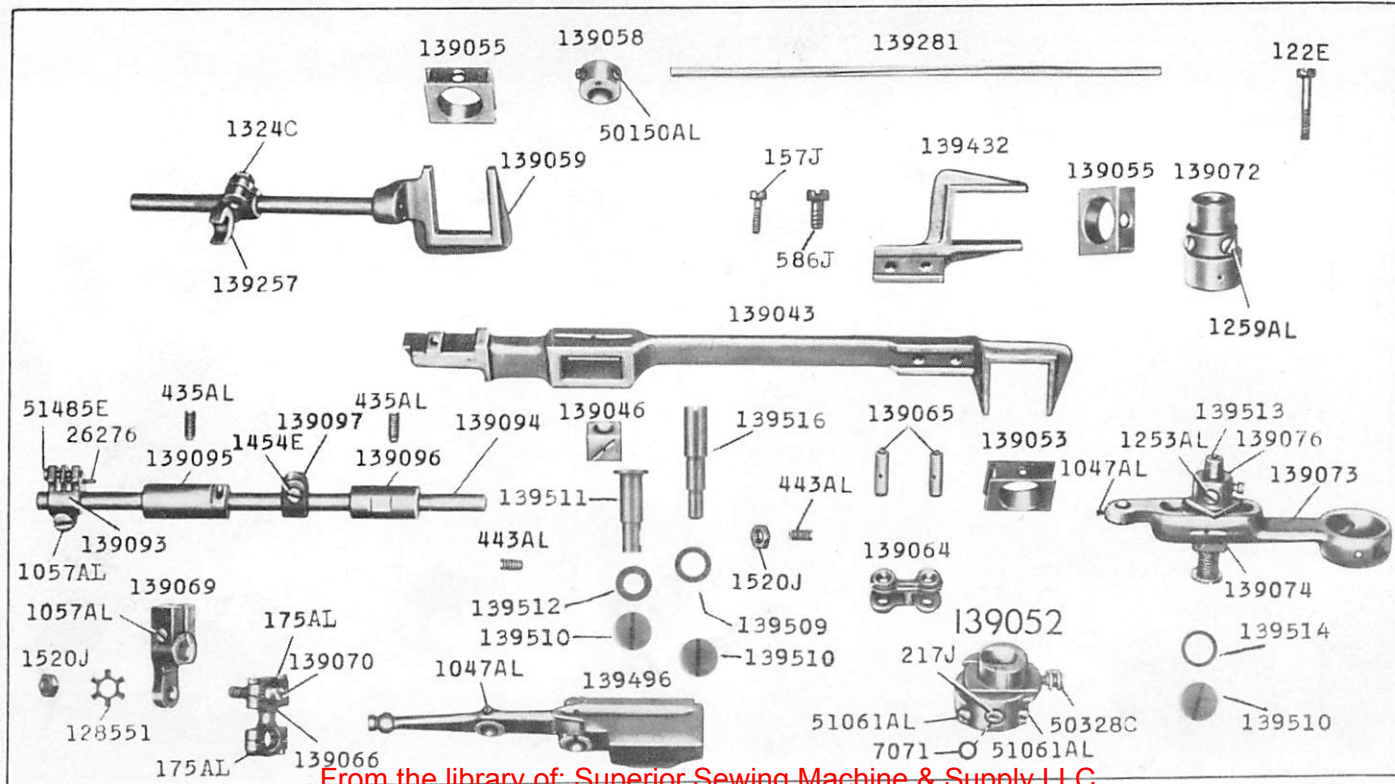


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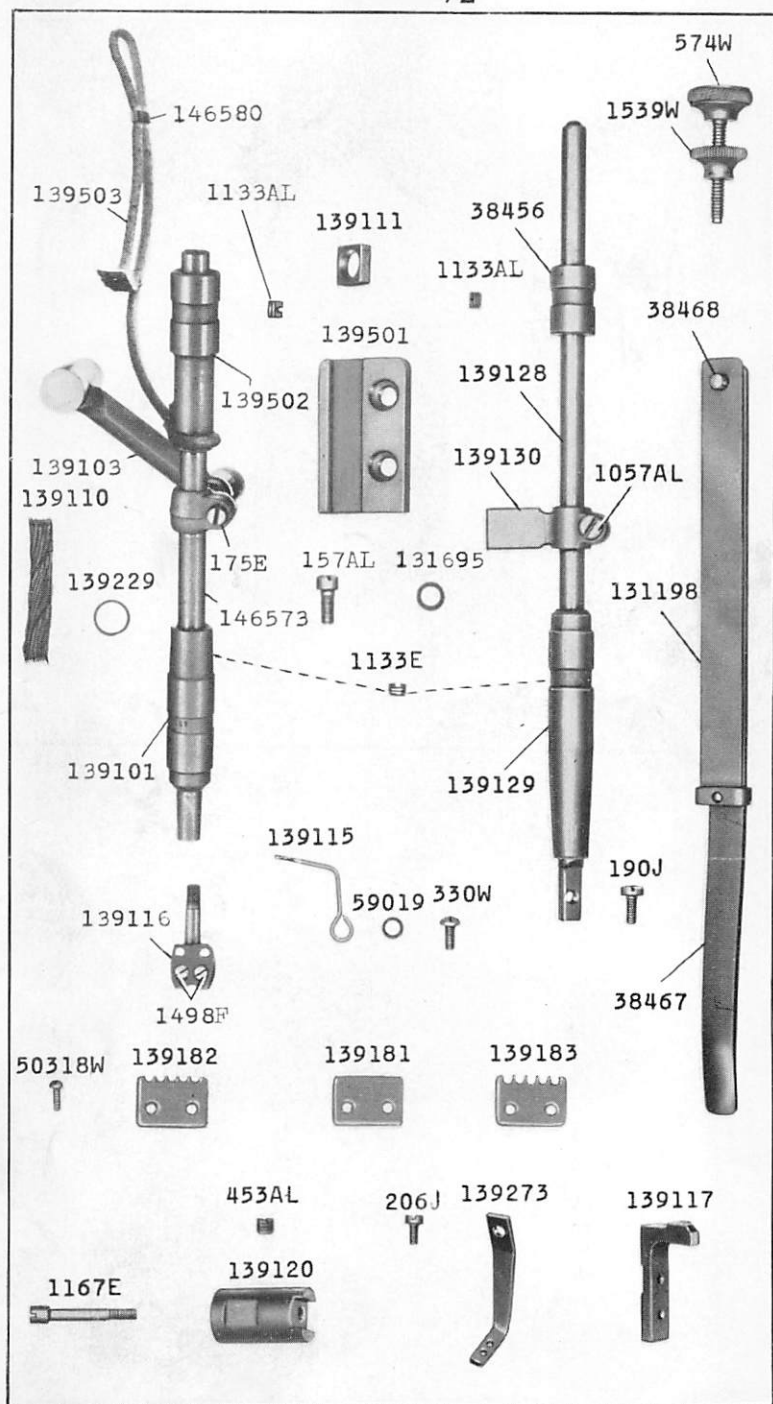




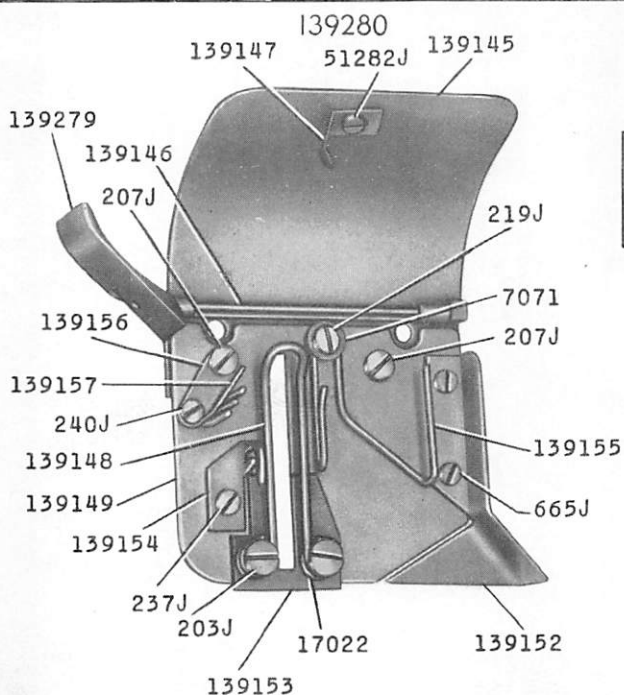
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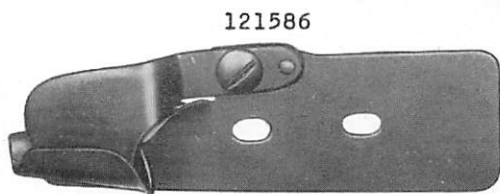
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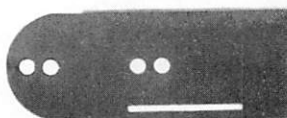
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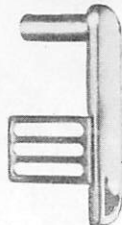


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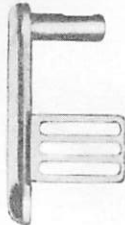


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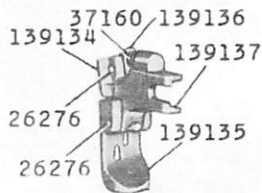
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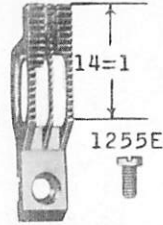
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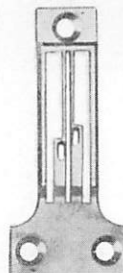


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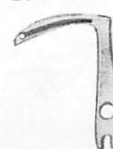
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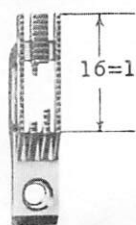
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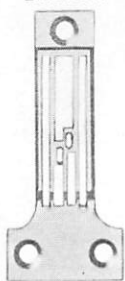


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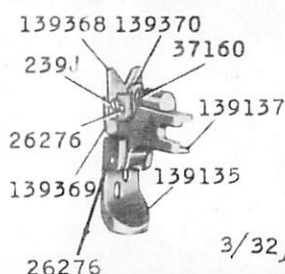
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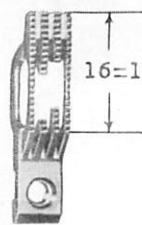
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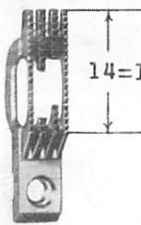


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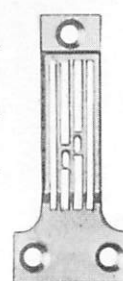


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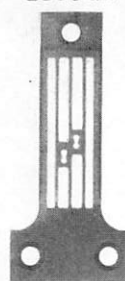
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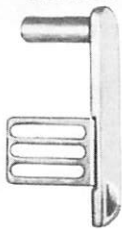
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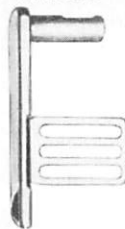
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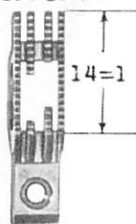
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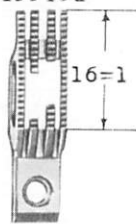


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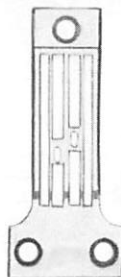
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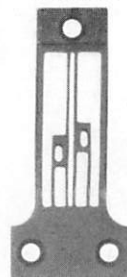
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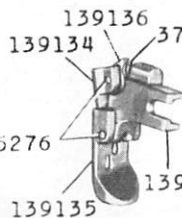


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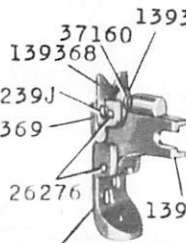
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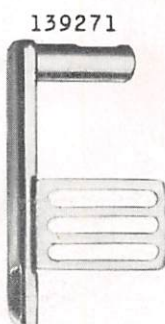
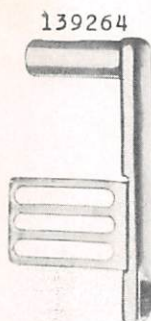
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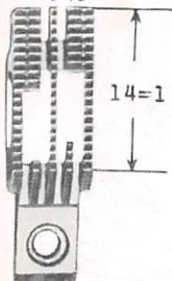
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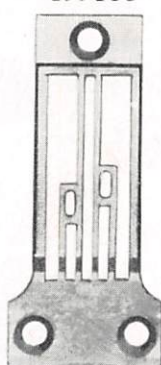
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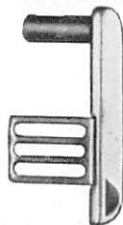
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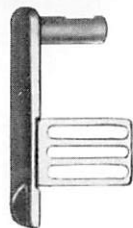
7/32, 1/4, 9/32, 5/16, 11/32, 3/8

231-5

139260



139267



139056



139057

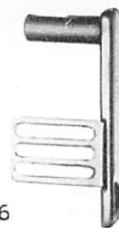


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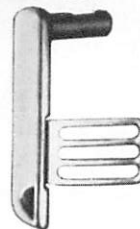


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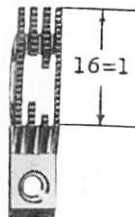
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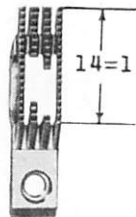


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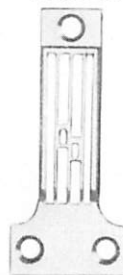
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139248



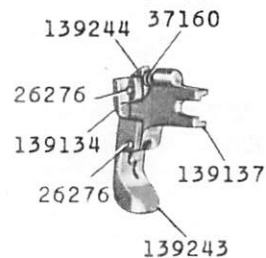
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139246



3/32, 5/32

139245



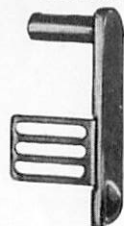
3/32, 1/8, 5/32, 3/16

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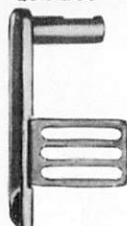
26515-1/2

231-5

139262



139269



139242



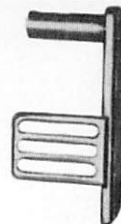
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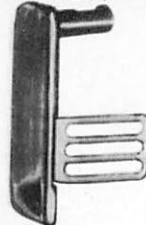
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139260



139267



$\frac{3}{32}, \frac{1}{8}, \frac{5}{32},$

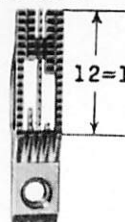
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$\frac{3}{16}$

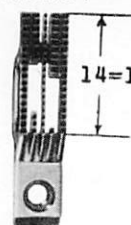
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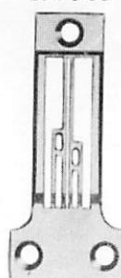
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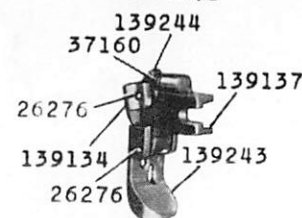
139364



139365



139245



$\frac{3}{16}, \frac{7}{32}, \frac{1}{4}$ $\frac{3}{16}, \frac{7}{32}, \frac{1}{4}, \frac{9}{32}, \frac{5}{16}, \frac{11}{32}, \frac{3}{8}$

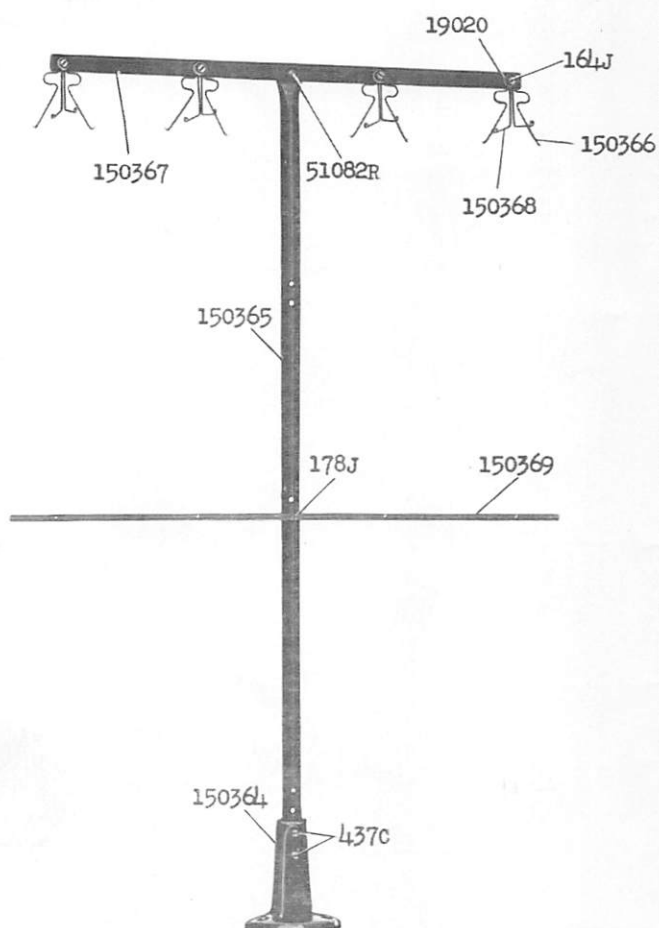
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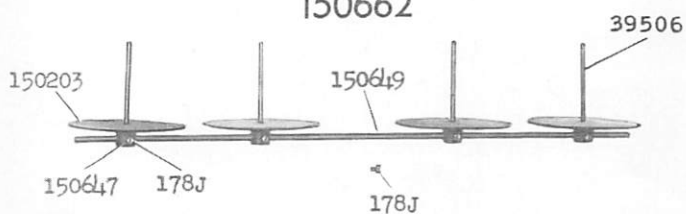
26516-1/2

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150370

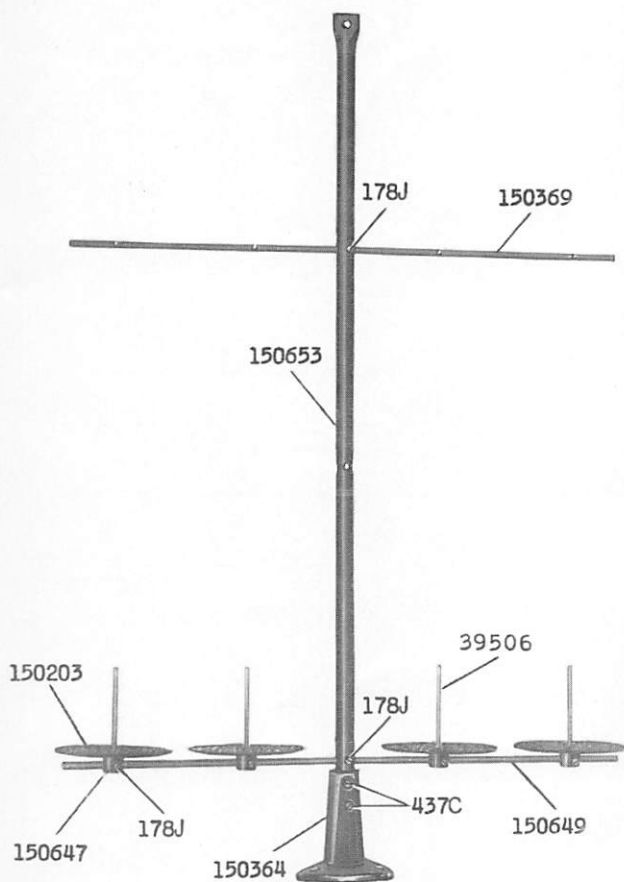


150662



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150695



150696

